Designation: A 370 – 02$^{\epsilon 1}$

An American National Standard

Standard Test Methods and Definitions for Mechanical Testing of Steel Products[1]

This standard is issued under the fixed designation A 370; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

ϵ[1] NOTE—The title of Figure 3 was corrected editorially in August 2002.

1. Scope

1.1 These test methods[2] cover procedures and definitions for the mechanical testing of wrought and cast steels, stainless steels, and related alloys. The various mechanical tests herein described are used to determine properties required in the product specifications. Variations in testing methods are to be avoided, and standard methods of testing are to be followed to obtain reproducible and comparable results. In those cases in which the testing requirements for certain products are unique or at variance with these general procedures, the product specification testing requirements shall control.

1.2 The following mechanical tests are described:

	Sections
Tension	5 to 13
Bend	14
Hardness	15
Brinell	16
Rockwell	17
Portable	18
Impact	19 to 28
Keywords	29

1.3 Annexes covering details peculiar to certain products are appended to these test methods as follows:

	Annex
Bar Products	A1.1
Tubular Products	Annex A2
Fasteners	Annex A3
Round Wire Products	Annex A4
Significance of Notched-Bar Impact Testing	Annex A5
Converting Percentage Elongation of Round Specimens to Equivalents for Flat Specimens	Annex A6
Testing Multi-Wire Strand	Annex A7
Rounding of Test Data	Annex A8
Methods for Testing Steel Reinforcing Bars	Annex A9
Procedure for Use and Control of Heat-Cycle Simulation	Annex A10

1.4 The values stated in inch-pound units are to be regarded as the standard.

1.5 When this document is referenced in a metric product specification, the yield and tensile values may be determined in inch-pound (ksi) units then converted into SI (MPa) units. The elongation determined in inch-pound gage lengths of 2 or 8 in. may be reported in SI unit gage lengths of 50 or 200 mm, respectively, as applicable. Conversely, when this document is referenced in an inch-pound product specification, the yield and tensile values may be determined in SI units then converted into inch-pound units. The elongation determined in SI unit gage lengths of 50 or 200 mm may be reported in inch-pound gage lengths of 2 or 8 in., respectively, as applicable.

1.6 Attention is directed to Practices A 880 and E 1595 when there may be a need for information on criteria for evaluation of testing laboratories.

1.7 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*

A 703/A 703M Specification for Steel Castings, General Requirements, for Pressure-Containing Parts[3]

A 781/A 781M Specification for Castings, Steel and Alloy, Common Requirements, for General Industrial Use[3]

A 833 Practice for Indentation Hardness of Metallic Materials by Comparison Hardness Testers[4]

A 880 Practice for Criteria for Use in Evaluation of Testing Laboratories and Organizations for Examination and Inspection of Steel, Stainless Steel, and Related Alloys[5]

E 4 Practices for Force Verification of Testing Machines[6]

E 6 Terminology Relating to Methods of Mechanical Testing[6]

E 8 Test Methods for Tension Testing of Metallic Materials[6]

[1] These test methods and definitions are under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel and Related Alloys and are the direct responsibility of Subcommittee A01.13 on Mechanical and Chemical Testing and Processing Methods of Steel Products and Processes.

Current edition approved Jan. 10, 2002. Published March 2002. Originally published as A 370 – 53 T. Last previous edition A 370 – 01.

[2] For *ASME Boiler and Pressure Vessel Code* applications see related Specification SA-370 in Section II of that Code.

[3] *Annual Book of ASTM Standards*, Vol 01.02.

[4] *Annual Book of ASTM Standards*, Vol 01.05.

[5] *Annual Book of ASTM Standards*, Vol 01.03.

[6] *Annual Book of ASTM Standards*, Vol 03.01.

Copyright © ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959, United States.