



Designation: A 500 – 03a

Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes¹

This standard is issued under the fixed designation A 500; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This specification covers cold-formed welded and seamless carbon steel round, square, rectangular, or special shape structural tubing for welded, riveted, or bolted construction of bridges and buildings, and for general structural purposes.

1.2 This tubing is produced in both welded and seamless sizes with a periphery of 64 in. (1626 mm) or less, and a specified wall thickness of 0.625 in. (15.88 mm) or less. Grade D requires heat treatment.

NOTE 1—Products manufactured to this specification may not be suitable for those applications such as dynamically loaded elements in welded structures, etc., where low-temperature notch-toughness properties may be important.

1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions of the values in inch-pound units to values in SI units.

1.4 The text of this specification contains notes and footnotes that provide explanatory material. Such notes and footnotes, excluding those in tables and figures, do not contain any mandatory requirements.

¹ This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel, and Related Alloys and is the direct responsibility of Subcommittee A01.09 on Carbon Steel Tubular Products.

Current edition approved Apr. Sept. 10, 2003. Published May November 2003. Originally approved in 1964. Last previous edition approved in 2001³ as A 500-01a³.