



Standard Specification for Wrought Ferritic, Ferritic/Austenitic, and Martensitic Stainless Steel Piping Fittings¹

This standard is issued under the fixed designation A815/A815M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

^{ε1} NOTE—Editorially corrected Table 1 in December 2015.

1. Scope*

1.1 This specification covers two general classes, WP and CR, of wrought ferritic, ferritic/austenitic, and martensitic stainless steel fittings of seamless and welded construction covered by the latest revision of Specification [A960/A960M](#). Fittings differing from these standards may be furnished in accordance with Supplementary Requirement S58 of Specification [A960/A960M](#).

1.1.1 Class WP fittings are subdivided into four subclasses: Classes WP-S, WP-W, WP-WX, and WP-WU. They are manufactured to the requirements of Specification [A960/A960M](#), and they shall have pressure ratings compatible with [13.2](#). Class WP-S fittings are those manufactured from seamless product by a seamless method of manufacture (marked with class symbol WP-S); Class WP-W fittings are those which contain welds where the fitting fabrication or construction welds have been radiographed (marked with class symbol WP-W); and Class WP-WX fittings are those which contain welds where all welds have been radiographed (marked with class symbol WP-WX); and Class WP-WU fittings are those which contain welds where all welds have been ultrasonically tested (marked with class symbol WP-WU).

1.1.2 Class CR fittings are those manufactured to the requirements of MSS SP-43, and they shall have pressure ratings compatible with [13.3](#).

1.2 This specification does not apply to cast fittings.

1.3 Optional supplementary requirements are provided. When desired, one or more of these may be specified in the order.

1.4 This specification is expressed in both inch-pound units and in SI units. However, unless the order specifies the applicable “M” specification designation [SI units], the material shall be furnished to inch-pound units.

¹ This specification is under the jurisdiction of ASTM Committee [A01](#) on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee [A01.22](#) on Steel Forgings and Wrought Fittings for Piping Applications and Bolting Materials for Piping and Special Purpose Applications.

Current edition approved Oct. 1, 2014. Published October 2014. Originally approved in 1983. Last previous edition approved in 2013 as A815/A815M–13a. DOI: 10.1520/A0815_A0815M-14E01.

1.5 The values stated in either SI units or inch-pound units are to be regarded separately as standard. Within the text, the SI units are shown in brackets. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

2. Referenced Documents

2.1 ASTM Standards:²

[A262 Practices for Detecting Susceptibility to Intergranular Attack in Austenitic Stainless Steels](#)

[A388/A388M Practice for Ultrasonic Examination of Steel Forgings](#)

[A751 Test Methods, Practices, and Terminology for Chemical Analysis of Steel Products](#)

[A763 Practices for Detecting Susceptibility to Intergranular Attack in Ferritic Stainless Steels](#)

[A923 Test Methods for Detecting Detrimental Intermetallic Phase in Duplex Austenitic/Ferritic Stainless Steels](#)

[A960/A960M Specification for Common Requirements for Wrought Steel Piping Fittings](#)

[E165 Practice for Liquid Penetrant Examination for General Industry](#)

2.2 ASME Standards:³

[B16.9 Factory-Made Wrought Butt-Welding Fittings](#)

[B16.11 Forged Fittings, Socket-Welding and Threaded](#)

2.3 MSS Standards:⁴

[MSS SP-43 Standard Practice for Light Weight Stainless Steel Butt-Welding Fittings](#)

[MSS SP-79 Socket-Welding Reducer Inserts](#)

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from American Society of Mechanical Engineers (ASME), ASME International Headquarters, Two Park Ave., New York, NY 10016-5990, <http://www.asme.org>.

⁴ Available from Manufacturers Standardization Society of the Valve and Fittings Industry (MSS), 127 Park St., NE, Vienna, VA 22180-4602, <http://www.msshq.com>.

*A Summary of Changes section appears at the end of this standard