



Standard Specification for Carbon Steel Forgings for Piping Applications¹

This standard is issued under the fixed designation A 105/A 105M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification² covers forged carbon steel piping components for ambient- and higher-temperature service in pressure systems. Included are flanges, fittings, valves, and similar parts ordered either to dimensions specified by the purchaser or to dimensional standards such as the ASME and API specifications referenced in Section 2. Forgings made to this specification are limited to a maximum weight of 10 000 lb [4540 kg]. Larger forgings may be ordered to Specification A 266/A 266M. Tubesheets and hollow cylindrical forgings for pressure vessel shells are not included within the scope of this specification. Although this specification covers some piping components machined from rolled bar and seamless tubular products (see 4.2), it does not cover raw material produced in these product forms.

1.2 Supplementary requirements are provided for use when additional testing or inspection is desired. These shall apply only when specified individually by the purchaser in the order.

1.3 Specification A 266/A 266M covers other steel forgings and Specifications A 675, A 695, and A 696 cover other steel bars.

1.4 This specification is expressed in both inch-pound units and SI units. However, unless the order specifies the applicable “M” specification designation (SI units), the material shall be furnished to inch-pound units.

1.5 The values stated in either inch-pound units or SI are to be regarded separately as standard. Within the text, the SI units are shown in brackets. The values stated in each system are not exact equivalents; therefore, each system must be used independently of the other. Combining values from the two systems may result in nonconformance with the specification.

¹ This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel, and Related Alloys and is the direct responsibility of Subcommittee A01.22 on Steel Forgings and Wrought Fittings for Piping Applications and Bolting Materials for Piping and Special Purpose Applications.

Current edition approved Mar. 10, 2001. Published May 2001. Originally published as A 105 – 26 T. Last previous edition A 105/A 105M – 00.

² For ASME Boiler and Pressure Vessel Code applications see related Specification SA-105 in Section II of that Code.

NOTE 1—The dimensionless designator NPS (nominal pipe size) has been substituted in this standard for such traditional terms as “nominal diameter,” “size,” and “nominal size.”

2. Referenced Documents

2.1 In addition to those reference documents listed in Specification A 961, the following list of standards apply to this specification:

2.2 ASTM Standards:

A 266/A 266M Specification for Carbon Steel Forgings for Pressure Vessel Components³

A 370 Test Methods and Definitions for Mechanical Testing of Steel Products^{3,4,5}

A 675/A 675M Specification for Steel Bars, Carbon, Hot-Wrought, Special Quality, Mechanical Properties³

A 695 Specification for Steel Bars, Carbon, Hot-Wrought, Special Quality, for Fluid Power Applications³

A 696 Specification for Steel Bars, Carbon, Hot-Wrought or Cold-Finished, Special Quality, for Pressure Piping Components³

A 788 Specification for Steel Forgings, General Requirements³

A 961 Specification for Common Requirements for Steel Flanges, Forged Fittings, Valves, and Parts for Piping Applications⁴

2.3 MSS Standards:

SP 44 Standard for Steel Pipe Line Flanges⁶

2.4 ASME Standards:

B16.5 Dimensional Standards for Steel Pipe Flanges and Flanged Fittings⁷

B16.9 Wrought Steel Buttwelding Fittings⁷

B16.10 Face-to-Face and End-to-End Dimensions of Ferrous Valves⁷

B16.11 Forged Steel Fittings, Socket Weld, and Threaded⁷

B16.34 Valves-Flanged, Threaded and Welding End⁷

³ Annual Book of ASTM Standards, Vol 01.05.

⁴ Annual Book of ASTM Standards, Vol 01.01.

⁵ Annual Book of ASTM Standards, Vol 01.03.

⁶ Available from Manufacturers' Standardization Society of the Valve and Fittings Industry, 127 Park Street, NE Vienna, VA 22180-4602.

⁷ Available from ASME International, Three Park Avenue, New York, NY 10016-5990.