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Endorsed by Manufacturers Standardization
Society of the Valve and Fittings Industry
Used in USDOE-NE Standards

Standard Specification for Forged or Rolled Alloy and Stainless Steel Pipe Flanges, Forged Fittings, and Valves and Parts for High-Temperature Service¹

This standard is issued under the fixed designation A182/A182M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This specification² covers forged low alloy and stainless steel piping components for use in pressure systems. Included are flanges, fittings, valves, and similar parts to specified dimensions or to dimensional standards, such as the ASME specifications that are referenced in Section 2.

1.2 For bars and products machined directly from bar or hollow bar (other than those directly addressed by this specification; see 6.4), refer to Specifications A479/A479M, A739, or A511/A511M for the similar grades available in those specifications.

1.3 Products made to this specification are limited to a maximum weight of 10 000 lb [4540 kg]. For larger products and products for other applications, refer to Specifications A336/A336M and A965/A965M for the similar ferritic and austenitic grades, respectively, available in those specifications.

1.4 Several grades of low alloy steels and ferritic, martensitic, austenitic, and ferritic-austenitic stainless steels are included in this specification. Selection will depend upon design and service requirements. Several of the ferritic/austenitic (duplex) grades are also found in Specification A1049/A1049M.

1.5 Supplementary requirements are provided for use when additional testing or inspection is desired. These shall apply only when specified individually by the purchaser in the order.

1.6 This specification is expressed in both inch-pound units and in SI units. However, unless the order specifies the

applicable “M” specification designation (SI units), the material shall be furnished to inch-pound units.

1.7 The values stated in either SI units or inch-pound units are to be regarded separately as the standard. Within the text, the SI units are shown in brackets. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.8 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 In addition to the referenced documents listed in Specification A961/A961M, the following list of standards apply to this specification.

2.2 ASTM Standards:³

- A262 Practices for Detecting Susceptibility to Intergranular Attack in Austenitic Stainless Steels
- A275/A275M Practice for Magnetic Particle Examination of Steel Forgings
- A336/A336M Specification for Alloy Steel Forgings for Pressure and High-Temperature Parts
- A388/A388M Practice for Ultrasonic Examination of Steel Forgings
- A479/A479M Specification for Stainless Steel Bars and Shapes for Use in Boilers and Other Pressure Vessels
- A484/A484M Specification for General Requirements for Stainless Steel Bars, Billets, and Forgings

¹ This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee A01.22 on Steel Forgings and Wrought Fittings for Piping Applications and Bolting Materials for Piping and Special Purpose Applications.

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² For ASME Boiler and Pressure Vessel Code applications see related Specification SA-182 in Section II of that Code.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard’s Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard