



Standard Specification for Steel Wire, Chromium-Silicon Alloy¹

This standard is issued under the fixed designation A 401/A 401M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This specification covers round chromium-silicon alloy steel spring wire having properties and quality intended for the manufacture of springs resistant to set when used at moderately elevated temperatures. This product is not meant to be used for high cycle fatigue applications (see Specification A 877/A 877M). This wire shall be provided either in the annealed and cold-drawn or oil-tempered condition as specified by the purchaser.

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. Within the text, the inch-pound units are shown in brackets. The values stated in each system are not exact equivalents; therefore, each system must be used independent of the other.

2. Referenced Documents

2.1 ASTM Standards:

A 370 Test Methods and Definitions for Mechanical Testing of Steel Products²

A 700 Practices for Packaging, Marking, and Loading Methods for Steel Products for Domestic Shipment³

A 751 Test Methods, Practices, and Terminology for Chemical Analysis of Steel Products²

A 752 Specification for General Requirements for Wire Rods and Coarse Round Wire, Alloy Steel²

A 877/A 877M Specification for Steel Wire, Chromium-Silicon Alloy Valve Spring Quality²

E 29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications⁴

2.2 ANSI Standard:

B 32.4 Preferred Metric Sizes for Round, Square, Rectangle and Hexagon Metal Products⁵

2.3 Federal Standards:

Fed. Std. No. 123 Marking for Shipment (Civil Agencies)⁶

2.4 Military Standard:

MIL-STD-163 Steel Mill Products, Preparation for Shipment and Storage⁶

2.5 AIAG Standard:

AIAG B-5 02.00 Primary Metals Identification Tag Application Standard⁷

3. Ordering Information

3.1 It shall be the responsibility of the purchaser to specify all requirements that are necessary for material under this specification. Such requirements may include, but are not limited to, the following:

3.1.1 Quantity (mass),

3.1.2 Name of material (chromium-silicon alloy steel wire),

3.1.3 Dimensions (Table 1 and Section 8),

3.1.4 Condition (Section 6),

3.1.5 Packaging (Section 14),

3.1.6 Heat analysis report, if requested (5.2),

3.1.7 Certification or test report, or both, if specified (Section 13), and

3.1.8 ASTM designation and year of issue.

NOTE 1—A typical ordering description is as follows: 20 000-kg, oil-tempered chromium-silicon alloy steel wire, size 6.00 mm in 150 kg coils to ASTM A 401/A 401M dated ____, or for inch-pound units, 40 000-lb oil-tempered chromium-silicon alloy steel spring wire, size 0.250 in. in 350-lb coils to ASTM A 401/A 401M dated ____.

4. Materials and Manufacture

4.1 The steel may be made by any commercially accepted steel making process. The steel may be either ingot cast or strand cast.

4.2 The finished wire shall be free from detrimental pipe and undue segregation.

5. Chemical Composition

5.1 The steel shall conform to the requirements of Grade 9254 for chemical composition specified in Table 2.

¹ This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel, and Related Alloys and is the direct responsibility of Subcommittee A01.03 on Steel Rod and Wire.

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² Annual Book of ASTM Standards, Vol 01.03.

³ Annual Book of ASTM Standards, Vol 01.05.

⁴ Annual Book of ASTM Standards, Vol 14.02.

⁵ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036.

⁶ Available from Standardization Documents Order Desk, Bldg. 4 Section D, 700 Robbins Ave., Philadelphia, PA 19111-5094, Attn: NPODS.

⁷ Available from Automotive Industry Action Group (AIAG), 26200 Lahser Rd., Suite 200, Southfield, MI 48034.

