



Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings¹

This standard is issued under the fixed designation A 403/A 403M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This specification covers wrought stainless steel fittings for pressure piping applications.²

1.2 Several grades of austenitic stainless steel alloys are included in this specification. Grades are designated with a prefix, WP or CR, based on the applicable ASME or MSS dimensional and rating standards, respectively.

1.3 For each of the WP stainless grades, several classes of fittings are covered, to indicate whether seamless or welded construction was utilized. Class designations are also utilized to indicate the nondestructive test method and extent of nondestructive examination (NDE). Table 1 is a general summary of the fitting classes applicable to all WP grades of stainless steel covered by this specification. There are no classes for the CR grades. Specific requirements are covered elsewhere.

1.4 This specification is expressed in both inch-pound units and in SI units. However, unless the order specifies the applicable “M” specification designation (SI units), the material shall be furnished to inch-pound units.

1.5 The values stated in either inch-pound units or SI units are to be regarded separately as standard. Within the text, the SI units are shown in brackets. The values stated in each system are not exact equivalents; therefore, each system must be used independently of the other. Combining values from the two systems may result in nonconformance with the specification.

1.6 This specification does not apply to cast steel fittings. Austenitic stainless steel castings are covered in Specifications A 351/A 351M, A 743/A 743M, and A 744/A 744M.

2. Referenced Documents

2.1 ASTM Standards:³

A 262 Practices for Detecting Susceptibility to Intergranular Attack in Austenitic Stainless Steels

A 351/A 351M Specification for Castings, Austenitic, Austenitic-Ferritic (Duplex), for Pressure-Containing Parts

A 370 Test Methods and Definitions for Mechanical Testing of Steel Products

A 388/A 388M Practice for Ultrasonic Examination of Heavy Steel Forgings

A 480/A 480M Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet, and Strip

A 743/A 743M Specification for Castings, Iron-Chromium, Iron-Chromium-Nickel, Corrosion-Resistant, for General Application

A 744/A 744M Specification for Castings, Iron-Chromium-Nickel, Corrosion-Resistant, for Severe Service

A 751 Test Methods, Practices, and Terminology for Chemical Analysis of Steel Products

A 960 Specification for Common Requirements for Wrought Steel Piping Fittings

E 112 Test Methods for Determining Average Grain Size

E 165 Test Method for Liquid Penetrant Examination

E 213 Practice for Ultrasonic Examination of Metal Pipe and Tubing

2.2 ASME Standards:

ASME B16.9 Factory-Made Wrought Steel Butt-Welding Fittings⁴

¹ This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee A01.22 on Steel Forgings and Wrought Fittings for Piping Applications and Bolting Materials for Piping and Special Purpose Applications.

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² For ASME Boiler and Pressure Vessel Code applications see related Specification SA-403 in Section II of that Code.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

⁴ Available from ASME International, Three Park Avenue, New York, NY 10016-5990.