



Standard Specification for Castings, Chromium-Nickel Alloy¹

This standard is issued under the fixed designation A 560/A 560M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers chromium-nickel alloy castings intended for heat-resisting and elevated-temperature corrosion applications such as structural members, containers, supports, hangers, spacers, and the like in corrosive environments up to 2000°F [1090°C].

1.2 The values stated in either inch-pound units or SI units are to be regarded separately as standard. Within the test, the SI units are shown in brackets. The values stated in each system are not exact equivalents; therefore, each system must be used independently of the other. Combining values from the two systems may result in nonconformance with the specification.

2. Referenced Documents

2.1 ASTM Standards:

A 370 Test Methods and Definitions for Mechanical Testing of Steel Products²

A 781/A 781M Specification for Castings, Steel and Alloy, Common Requirements, for General Industrial Use³

3. General Conditions for Delivery

3.1 Material furnished to this specification shall conform to the requirements of Specification A 781/A 781M, including any supplementary requirements that are indicated in the purchase order. Failure to comply with the general requirements of Specification A 781/A 781M constitutes nonconformance with this specification. In case of conflict between the requirements of this specification and Specification A 781/A 781M, this specification shall prevail.

4. Ordering Information

4.1 The purchaser should specify the alloy grade desired and whether tension tests are required, and shall include standards of acceptance where necessary.

5. Materials and Manufacture

5.1 *Process*—The alloy for the castings shall be made by the electric-arc or induction-furnace process unless otherwise agreed upon between the manufacturer and the purchaser. Castings may be poured in sand, shell, investment, or centrifugal molds.

5.2 *Heat Treatment*—Castings may be shipped in the as-cast condition. If heat treatment is required the treatment shall be established by mutual consent between the manufacturer and purchaser and shall be so specified in the inquiry, purchase order, or contract.

6. Chemical Composition

6.1 The castings shall conform to the requirements as to chemical composition prescribed in Table 1.

7. Tensile Properties

7.1 Tensile properties, if required, of the alloy used for the castings shall conform to the requirements prescribed in Table 2.

7.2 Tension tests, if required, shall be performed in accordance with Test Methods and Definitions A 370.

8. Test Specimens

8.1 Test specimens, if required, shall be prepared in accordance with Test Methods and Definitions A 370. Test bars shall be poured in special blocks from the same heat as the castings represented. Test bars, if required, shall be furnished in sufficient number to furnish specimens for the test required in Section 9.

8.2 The test coupons shall be cast from the same melt from which the castings they represent are poured, and shall represent the full melting practice. Chemical composition of the test coupons shall conform to the requirements prescribed in Table 1.

8.3 Tension test specimens shall be machined to the form and dimensions of the standard round 2-in. [50-mm] gage length specimen shown in Fig. 4 of Test Methods and Definitions A 370.

¹ This specification is under the jurisdiction of ASTM Committee A-1 on Steel, Stainless Steel, and Related Alloys and is the direct responsibility of Subcommittee A01.18 on Castings.

Current edition approved Dec. 15, 1993. Published February 1994. Originally published as A 560 – 66. Last previous edition A 560 – 89.

² *Annual Book of ASTM Standards*, Vol 01.03.

³ *Annual Book of ASTM Standards*, Vol 01.02.

