



Designation: A 572/A 572M — 03a^{ε1} 572M — 04

American Association of State
Highway and Transportation
Officials Standard
AASHTO No.: M223

Standard Specification for High-Strength Low-Alloy Columbium-Vanadium Structural Steel¹

This standard is issued under the fixed designation A 572/A 572M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

^{ε1} NOTE — Note E in Table 2 was changed editorially in November 2003.

1. Scope*

1.1 This specification covers five grades of high-strength low-alloy structural steel shapes, plates, sheet piling, and bars. Grades 42 [290], 50 [345], and 55 [380] are intended for riveted, bolted, or welded structures. Grades 60 [415] and 65 [450] are intended for riveted or bolted construction of bridges, or for riveted, bolted, or welded construction in other applications.

1.2 For applications, such as welded bridge construction, where notch toughness is important, notch toughness requirements are to be negotiated between the purchaser and the producer.

1.3 The use of columbium, vanadium, titanium, nitrogen, or combinations thereof, within the limitations noted in Section 5, is required; the selection of type (1, 2, 3, 4, or 5) is at the option of the producer, unless otherwise specified by the purchaser. (See Supplementary Requirement S90.)

1.4 The maximum thicknesses available in the grades and products covered by this specification are shown in Table 1.

1.5 When the steel is to be welded, a welding procedure suitable for the grade of steel and intended use or service is to be utilized. See Appendix X3 of Specification A 6/A 6M for information on weldability.

1.6 The values stated in either inch-pound units or SI units are to be regarded separately as standard. Within the text, the SI units are shown in brackets. The values stated in each system are not exact equivalents; therefore, each system is to be used independently of the other, without combining values in any way.

1.7 The text of this specification contains notes or footnotes, or both, that provide explanatory material. Such notes and footnotes, excluding those in tables and figures, do not contain any mandatory requirements.

1.8 For structural products produced from coil and furnished without heat treatment or with stress relieving only, the additional requirements, including additional testing requirements and the reporting of additional tests, of A 6/A 6M apply.

¹ This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel and Related Alloys, and is the direct responsibility of Subcommittee A01.02 on Structural Steel for Bridges, Buildings, Rolling Stock, and Ships.

Current edition approved May 10, 2003; April 1, 2004. Published August 2003; May 2004. Originally approved in 1966. Last previous edition approved in 2003 as A 572/A 572M — 03a^{ε1}.