



Standard Specification for Castings, Iron-Chromium, Iron-Chromium-Nickel, Corrosion Resistant, for General Application¹

This standard is issued under the fixed designation A 743/A 743M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope *

1.1 This specification covers iron-chromium and iron-chromium-nickel alloy castings for general corrosion-resistant application. The grades covered by this specification represent types of alloy castings suitable for broad ranges of application which are intended for a wide variety of corrosion environments.

NOTE 1—For alloy castings for severe corrosion-resistant service, reference should be made to Specification A 744/A 744M. For general heat-resistant alloy castings, reference should be made to Specification A 297/A 297M. For nickel alloy castings for corrosion-resistant service, reference should be made to Specification A 494/A 494M.

1.2 The values stated in either inch-pound units or SI units are to be regarded separately as standard. Within the text, the SI units are shown in brackets. The values stated in each system are not exact equivalents; therefore, each system must be used independently of the other. Combining values from the two systems may result in nonconformance with the specification. Inch-pound units are applicable for material ordered to Specification A 743 and SI units for material ordered to Specification A 743M.

2. Referenced Documents

2.1 ASTM Standards:

- A 262 Practices for Detecting Susceptibility to Intergranular Attack in Austenitic Stainless Steels²
- A 297/A297M Specification for Steel Castings, Iron-Chromium and Iron-Chromium-Nickel, Heat-Resistant, for General Application³
- A 370 Test Methods and Definitions for Mechanical Testing of Steel Products²

¹ This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel, and Related Alloys and is the direct responsibility of Subcommittee A01.18 on Castings.

Current edition approved May 10, 2003. Published May 2003. Originally approved in 1977. Last previous edition approved in 1998 as A 743/A 743M – 98a.

² Annual Book of ASTM Standards, Vol 01.03.

³ Annual Book of ASTM Standards, Vol 01.02.

A 447/A447M Specification for Steel Castings, Chromium-Nickel-Iron Alloy (25-12 Class), for High-Temperature Service³

A 494/A494M Specification for Castings, Nickel and Nickel Alloy³

A 744/A744M Specification for Castings, Iron-Chromium-Nickel, Corrosion Resistant, for Severe Service³

A 781/A781M Specification for Castings, Steel and Alloy, Common Requirements, for General Industrial Use³

3. General Conditions for Delivery

3.1 Material furnished to this specification shall conform to the requirements of Specification A 781/A 781M, including any supplementary requirements that are indicated on the purchase order. Failure to comply with the general requirements of Specification A 781/A 781M constitutes nonconformance with this specification. In case of conflict between the requirements of this specification and Specification A 781/A 781M, this specification shall prevail.

4. Ordering Information

4.1 Orders for material to this specification should include the following, as required, to describe the material adequately:

- 4.1.1 Description of the casting by pattern number or drawing,
- 4.1.2 Grade,
- 4.1.3 Heat treatment,
- 4.1.4 Options in the specification, and
- 4.1.5 Supplementary requirements desired, including the standards of acceptance.

5. Process

5.1 The steel shall be made by the electric furnace process with or without separate refining such as argon-oxygen decarburization (AOD).

6. Heat Treatment

6.1 Castings shall be heat treated in accordance with the requirements in Table 1.

***A Summary of Changes section appears at the end of this standard.**