



Designation: A 755/A 755M – 013

Standard Specification for Steel Sheet, Metallic Coated by the Hot-Dip Process and Prepainted by the Coil-Coating Process for Exterior Exposed Building Products¹

This standard is issued under the fixed designation A 755/A 755M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This specification covers steel sheet metallic coated by the hot-dip process and coil-coated with organic films for exterior exposed building products. Sheet of this designation is furnished in coils, cut lengths, and formed cut lengths. Building products include corrugated and various types of roll and brake-formed configurations.

1.2 The substrate is available in several different metallic-coated steel sheet products as enumerated in 4.1, depending on the requirements of the purchaser.

1.3 Coating systems supplied under this specification consist of a primer coat covered by various types and thicknesses of top coats. The combination of primer and top coat is classed as either a two-coat thin-film system or as a two-coat (or more) thick-film system. Typical top-coating materials are: polyester, silicone polyester, acrylic, fluoropolymer, plastisol, or polyurethane.

1.4 This specification is applicable to orders in either inch-pound units (as A 755) or SI units [as A 755M]. Values in inch-pound units and SI units are not necessarily equivalent. Within the text, SI units are shown in brackets. Each system shall be used independently of each other.

1.5 Unless the order specifies the “M” designation (SI units) the product shall be furnished to inch-pound units.

1.6 The text of this specification references notes and footnotes that provide explanatory material. These notes and footnotes, excluding those in tables and figures, shall not be considered as requirements of this specification.

1.7 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

¹ This specification is under the jurisdiction of ASTM Committee A05 on Metallic-Coated Iron and Steel Products and is the direct responsibility of Subcommittee A05.11 on Sheet Specifications.

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