



Standard Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Alloy, Drawing Steel and Structural Steel, Hot-Rolled¹

This standard is issued under the fixed designation A 1031; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers hot-rolled, heavy thickness coils beyond the size limits of Specifications A 506 and A 507.

1.2 The product is available in three designations: Alloy, Drawing Steel, and Structural Steel.

1.3 Alloy steel is furnished to chemical composition requirements and is intended primarily for general or miscellaneous use where bending and moderate forming is a requirement.

1.4 Drawing steel is produced principally for applications involving severe cold plastic deformation such as deep drawn or severely formed parts.

1.4.1 Drawing steel may be furnished in several conditions, heat treatments, surface finishes, and edges, as specified herein.

1.5 Structural steel is furnished to chemical composition requirements and to specific mechanical property requirements which may include tension tests, hardness tests, or other commonly accepted mechanical tests.

1.5.1 The formability of structural steel decreases with increasing yield strength or hardness. Therefore, product design in relation to the mechanical properties of the grade used must be considered.

1.6 This material is available only in coils described as follows:

Product	Size Limits, Coils Only	
	Width, in. (mm)	Thickness, in. (mm)
Strip	Over 8 to 12, incl (Over 200 to 300)	0.230 to 1.000, incl (Over 6.0 to 25)
Sheet	Over 12 to 48, incl (Over 300 to 1200)	0.230 to 1.000, incl (Over 6.0 to 25)
Sheet	Over 48 (Over 1200)	0.180 to 1.000, incl (Over 4.5 to 25)

1.7 Sheet and strip in coils of sizes noted in 1.6 are covered by this specification only with the following provisions:

1.7.1 The material is not to be converted into steel plates for structural or pressure vessel use unless tested in complete accordance with the appropriate sections of Specifications A 6/A 6M (plates provided from coils) or A 20/A 20M (plates produced from coils). A plate produced in this manner is no

longer governed by this sheet steel specification and since this material is now plate, the appropriate plate standard must now apply.

1.7.2 The dimensional tolerances of Specification A 635/A 635M are applicable to material produced to this specification.

1.7.3 The material is to be fed directly from coils into a blanking press, drawing or forming operation, tube mill, rolling mill, or sheared or slit into blanks for subsequent drawing or forming.

1.8 The values stated in either inch-pound units and SI units (metric) are to be regarded separately as standard. Within the text the SI units are shown in brackets. The values stated in each system are not exact equivalents; therefore, each system must be used independently of each other.

2. Referenced Documents

2.1 ASTM Standards:²

A 6/A 6M Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling²

A 20/A 20M Specification for General Requirements for Steel Plates for Pressure Vessels

A 370 Test Methods and Definitions for Mechanical Testing of Steel Products

A 505 Specification for Steel, Sheet and Strip, Alloy, Hot-Rolled and Cold-Rolled, General Requirements for

A 506 Specification for Alloy and Structural Alloy Steel, Sheet and Strip, Hot-Rolled and Cold-Rolled

A 507 Specification for Drawing Alloy Steel, Sheet and Strip, Hot-Rolled and Cold-Rolled

A 635/A 635M Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Carbon, Commercial Steel, Drawing Steel, Structural, High-Strength Low-Alloy, and High-Strength Low-Alloy with Improved Formability, Hot-Rolled, General Requirements for

A 751 Test Methods, Practices, and Terminology for Chemical Analysis of Steel Products

¹ This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee A01.19 on Steel Sheet and Strip.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.