



Designation: B167 – 23

Standard Specification for Nickel-Chromium-Aluminum Alloys, Nickel-Chromium-Iron Alloys, Nickel-Chromium-Cobalt-Molybdenum Alloy, Nickel- Iron-Chromium-Tungsten Alloy, and Nickel-Chromium- Molybdenum-Copper Alloy Seamless Pipe and Tube¹

This standard is issued under the fixed designation B167; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This specification² covers nickel-chromium-aluminum alloys (UNS N06699), nickel-chromium-iron alloys (UNS N06600, N06601, N06603, N06690, N06693, N06025, N06045, and N06696),³ nickel-chromium-cobalt-molybdenum alloy (UNS N06617), nickel-iron-chromium-tungsten alloy (UNS N06674), and nickel-chromium-molybdenum-copper alloy (UNS N06235) in cold-worked annealed, hot-worked annealed, and hot-finished seamless pipe and tube intended for general corrosion resistant and heat resistant applications.

1.2 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.3 The following safety hazards caveat pertains only to the test methods portion, Section 13, of this specification: *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to become familiar with all hazards including those identified in the appropriate Safety Data Sheet (SDS) for this product/material as provided by the manufacturer, to establish appropriate safety, health, and environmental practices, and determine the applicability of regulatory limitations prior to use.*

1.4 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recom-

mendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

2. Referenced Documents

2.1 ASTM Standards:⁴

B829 Specification for General Requirements for Nickel and Nickel Alloys Seamless Pipe and Tube

B880 Specification for General Requirements for Chemical Check Analysis Limits for Nickel, Nickel Alloys and Cobalt Alloys

B899 Terminology Relating to Non-ferrous Metals and Alloys

E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

E112 Test Methods for Determining Average Grain Size

E527 Practice for Numbering Metals and Alloys in the Unified Numbering System (UNS)

2.2 Federal Standards:⁵

Fed. Std. No. 102 Preservation, Packaging and Packing Levels

Fed. Std. No. 123 Marking for Shipment (Civil Agencies)

Fed. Std. No. 182 Continuous Identification Marking of Nickel and Nickel-Base Alloys

2.3 Military Standard:⁵

MIL-STD-129 Marking for Shipment and Storage

3. Terminology

3.1 Definitions:

3.1.1 The terms and definitions of Terminology **B899** apply.

4. Ordering Information

4.1 It is the responsibility of the purchaser to specify all requirements that are necessary for the safe and satisfactory

¹ This specification is under the jurisdiction of ASTM Committee B02 on Nonferrous Metals and Alloys and is the direct responsibility of Subcommittee B02.07 on Refined Nickel and Cobalt and Their Alloys.

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² For ASME Boiler and Pressure Vessel Code applications see related Specification SB-167 in Section II of that Code.

³ Designation established in accordance with Practice E527 and SAE J 1086, Practice for Numbering Metals and Alloys (UNS).

⁴ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

⁵ Available from DLA Document Services, Building 4/D, 700 Robbins Ave., Philadelphia, PA 19111-5094, <http://quicksearch.dla.mil>.

*A Summary of Changes section appears at the end of this standard