



Standard Specification for Molybdenum and Molybdenum Alloy Plate, Sheet, Strip, and Foil¹

This standard is issued under the fixed designation B386; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers unalloyed molybdenum and molybdenum alloy plate, sheet, strip, and foil as follows:

1.1.1 *Molybdenum 360*—Unalloyed vacuum arc-cast molybdenum.

1.1.2 *Molybdenum 361*—Unalloyed powder metallurgy molybdenum.

1.1.3 *Molybdenum Alloy 363*—Vacuum arc-cast molybdenum-0.5 % titanium-0.1 % zirconium (TZM) alloy.

1.1.4 *Molybdenum Alloy 364*—Powder metallurgy molybdenum-0.5 % titanium-0.1 % zirconium (TZM) alloy.

1.1.5 *Molybdenum 365*—Unalloyed vacuum arc-cast molybdenum, low carbon.

1.1.6 *Molybdenum Alloy 366*—Vacuum arc-cast molybdenum-30 % tungsten alloy.

1.1.7 *Drawing Grade*—A drawing grade is defined, which may be specified as a separate requirement by the purchaser.

1.2 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

2. Referenced Documents

2.1 *ASTM Standards*:²

E8 Test Methods for Tension Testing of Metallic Materials

E345 Test Methods of Tension Testing of Metallic Foil

E643 Test Method for Ball Punch Deformation of Metallic Sheet Material

3. Terminology

3.1 *Definitions of Terms Specific to This Standard*:

3.1.1 *plate, n*—any product $\frac{3}{16}$ in. or more in thickness.

¹ This specification is under the jurisdiction of ASTM Committee B10 on Reactive and Refractory Metals and Alloys and is the direct responsibility of Subcommittee B10.04 on Molybdenum and Tungsten.

Current edition approved June 1, 2011. Published June 2011. Originally approved in 1991. Last previous edition approved in 2003 as B386 – 03. DOI: 10.1520/B0386-03R11.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

3.1.2 *sheet, n*—any product 0.187 in. (4.75 mm) or less in thickness, to a minimum of 0.005 in. (0.13 mm) in thickness.

3.1.2.1 *standard grade, n*—sheet ordered without additional requirements imposed for applications which require drawing to make a product.

3.1.2.2 *drawing grade, n*—sheet having thickness between 0.015 in. (0.38 mm) and 0.060 in. (1.52 mm), intended for applications which require drawing of the sheet to make a product.

3.1.3 *strip, n*—any product 0.187 in. (4.75 mm) or less in thickness and less than 5 in. (127 mm) in width.

3.1.4 *foil, n*—any product less than 0.005 in. (0.13 mm) in thickness.

4. Ordering Information

4.1 Orders for material under this specification shall include the following information as applicable:

4.1.1 Material number and temper designation (Section 1 and Table 1),

4.1.2 Product form and grade (Section 3),

4.1.3 Chemical requirements (Table 2 and Table 3),

4.1.4 Mechanical requirements (Section 7 and Table 1),

4.1.5 Softening temperature (Section 8),

4.1.6 Tolerances (Section 9, Table 4 and Fig. 1),

4.1.7 Workmanship and quality level requirements (Section 10),

4.1.8 Packaging (Section 16),

4.1.9 Marking (Section 15),

4.1.10 Certification and reports (Section 14), and

4.1.11 Disposition of rejected material (Section 13).

5. Materials and Manufacture

5.1 The various molybdenum mill products covered by this specification shall be formed with the conventional extrusion, forging, or rolling equipment normally found in primary ferrous and nonferrous plants. The ingot metal for Molybdenum 360 and 365 and Molybdenum Alloys 363 and 366 is vacuum arc-melted in furnaces of a type suitable for reactive, refractory metals and for Molybdenum 361 and Molybdenum Alloy 364, the metal is consolidated by powder metallurgy methods.