This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

Designation: B564 – 17a

Standard Specification for Nickel Alloy Forgings[1]

This standard is issued under the fixed designation B564; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This specification[2] covers forgings of:

Alloy Type	UNS Number(s)
Fe-Ni-Cr-Mo-N	N08367
Low-carbon Cr-Ni-Fe-N	R20033
Low-carbon Ni-Cr-Mo	N06035, N06058, N06059, N06044
Low-carbon Ni-Cr-Mo-Cu	N06200
Low-carbon Ni-Cr-Mo-W	N06686
Low-carbon Ni-Fe-Cr-Mo-Cu	N08031, N08034
Low-carbon Ni-Mo-Cr	N10276, N06022, N10362
Low-carbon Ni-Mo-Cr-Ta	N06210
Ni	N02200
Ni-Co-Cr-Si	N12160
Ni-Cr-Co-Mo	N06617
Ni-Cr-Fe	N06600, N06603, N06690
Ni-Cr-Fe-Al	N06025
Ni-Cr-Fe-Si	N06045
Ni-Cr-Mo-Nb	N06625
Ni-Cr-Mo-Si	N06219
Ni-Cr-Mo-W	N06110
Ni-Cr-W-Mo	N06230
Ni-Cu	N04400
Ni-Fe-Cr	N08120, N08800, N08810, N08811
Ni-Fe-Cr-Mo-Cu	N08825
Ni-Fe-Cr-W	N06674
Ni-Mo	N10665, N10675, N10629
Ni-Mo-Cr-Fe	N10242, N10624

1.1.1 The nickel-iron-chromium alloys are UNS N08120, UNS N08800, UNS N08810, and UNS N08811. Alloy UNS N08800 is normally employed in service temperatures up to and including 1100°F (593°C). Alloys UNS N08810, N08120, and UNS N08811 are normally employed in service temperatures above 1100°F (593°C) where resistance to creep and rupture is required, and are annealed to develop controlled grain size for optimum properties in this temperature range.

1.1.2 Nickel-iron-chromium-tungsten alloy UNS N06674 is normally employed in service temperatures above 1100°F (593°C) where resistance to creep and rupture is required, and is annealed to develop optimum properties in this temperature range.

1.2 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to become familiar with all hazards including those identified in the appropriate Safety Data Sheet (SDS) for this product/material as provided by the manufacturer, to establish appropriate safety, health and environmental practices, and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*[3]

B880 Specification for General Requirements for Chemical Check Analysis Limits for Nickel, Nickel Alloys and Cobalt Alloys

E8 Test Methods for Tension Testing of Metallic Materials

E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

E76 Test Methods for Chemical Analysis of Nickel-Copper Alloys (Withdrawn 2003)[4]

E112 Test Methods for Determining Average Grain Size

E350 Test Methods for Chemical Analysis of Carbon Steel, Low-Alloy Steel, Silicon Electrical Steel, Ingot Iron, and Wrought Iron

E1473 Test Methods for Chemical Analysis of Nickel, Cobalt and High-Temperature Alloys

[1] This specification is under the jurisdiction of ASTM Committee B02 on Nonferrous Metals and Alloys and is the direct responsibility of Subcommittee B02.07 on Refined Nickel and Cobalt and Their Alloys.

Current edition approved July 1, 2017. Published August 2017. Originally approved in 1972. Last previous edition approved in 2017 as B564 – 17. DOI: 10.1520/B0564-17a.

[2] For ASME Boiler and Pressure Vessel Code applications see related Specification SB-564 in Section II of that Code.

[3] For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

[4] The last approved version of this historical standard is referenced on www.astm.org.

***A Summary of Changes section appears at the end of this standard**

Copyright © ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959. United States