



Designation: B 640 – 9300

Standard Specification for Welded Copper and Copper Alloy Tube for Air Conditioning and Refrigeration Service¹

This standard is issued under the fixed designation B 640; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This specification ~~covers~~ establishes the requirements for welded copper and copper alloy tube for air conditioning and refrigeration service and ~~intended~~ for use in connections, repairs, and alterations. The tube shall be made from one of the following

¹ This specification is under the jurisdiction of ASTM Committee B-5 B05 on Copper and Copper Alloys and is the direct responsibility of Subcommittee B05.04 on Pipe and Tube.

Current edition approved Jan. 15, 1993; Sept. 10, 2000. Published March 1993; November 2000. Originally published as B 640 – 78. Last previous edition B 640 – 923.

*A Summary of Changes section appears at the end of this standard.