



Standard Specification for Titanium and Titanium Alloy Welded Pipe¹

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This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This specification covers the requirements for 33 grades of titanium and titanium alloy welded pipe intended for general corrosion resisting and elevated temperature service as follows:

- 1.1.1 *Grade 1*—UNS R50250. Unalloyed titanium,
- 1.1.2 *Grade 2*—UNS R50400. Unalloyed titanium,
 - 1.1.2.1 *Grade 2H*—UNS R50400. Unalloyed titanium (Grade 2 with 58 ksi (400 MPa) minimum UTS),
- 1.1.3 *Grade 3*—UNS R50550. Unalloyed titanium,
- 1.1.4 *Grade 5*—UNS R56400. Titanium alloy (6 % aluminum, 4 % vanadium),
- 1.1.5 *Grade 7*—UNS R52400. Unalloyed titanium plus 0.12 to 0.25 % palladium,
 - 1.1.5.1 *Grade 7H*—UNS R52400. Unalloyed titanium plus 0.12 to 0.25 % palladium (Grade 7 with 58 ksi (400 MPa) minimum UTS),
- 1.1.6 *Grade 9*—UNS R56320. Titanium alloy (3 % aluminum, 2.5 % vanadium),
- 1.1.7 *Grade 11*—UNS R52250. Unalloyed titanium plus 0.12 to 0.25 % palladium,
- 1.1.8 *Grade 12*—UNS R53400. Titanium alloy (0.3 % molybdenum, 0.8 % nickel),
- 1.1.9 *Grade 13*—UNS R53413. Titanium alloy (0.5 % nickel, 0.05 % ruthenium),
- 1.1.10 *Grade 14*—UNS R53414. Titanium alloy (0.5 % nickel, 0.05 % ruthenium),
- 1.1.11 *Grade 15*—UNS R53415. Titanium alloy (0.5 % nickel, 0.05 % ruthenium),
- 1.1.12 *Grade 16*—UNS R52402. Unalloyed titanium plus 0.04 to 0.08 % palladium,
 - 1.1.12.1 *Grade 16H*—UNS R52402. Unalloyed titanium plus 0.04 to 0.08 % palladium (Grade 16 with 58 ksi (400 MPa) minimum UTS),
- 1.1.13 *Grade 17*—UNS R52252. Unalloyed titanium plus 0.04 to 0.08 % palladium,

1.1.14 *Grade 18*—UNS R56322. Titanium alloy (3 % aluminum, 2.5 % vanadium plus 0.04 to 0.08 % palladium),

1.1.15 *Grade 19*—UNS R58640. Titanium alloy (3 % aluminum, 8 % vanadium, 6 % chromium, 4 % zirconium, 4 % molybdenum),

1.1.16 *Grade 20*—UNS R58645. Titanium alloy (3 % aluminum, 8 % vanadium, 6 % chromium, 4 % zirconium, 4 % molybdenum) plus 0.04 to 0.08 % palladium,

1.1.17 *Grade 21*—UNS R58210. Titanium alloy (15 % molybdenum, 3 % aluminum, 2.7 % niobium, 0.25 % silicon),

1.1.18 *Grade 23*—UNS R56407. Titanium alloy (6 % aluminum, 4 % vanadium, extra low interstitial, ELI),

1.1.19 *Grade 24*—UNS R56405. Titanium alloy (6 % aluminum, 4 % vanadium) plus 0.04 to 0.08 % palladium,

1.1.20 *Grade 25*—UNS R56403. Titanium alloy (6 % aluminum, 4 % vanadium) plus 0.3 to 0.8 % nickel and 0.04 to 0.08 % palladium,

1.1.21 *Grade 26*—UNS R52404. Unalloyed titanium plus 0.08 to 0.14 % ruthenium,

1.1.21.1 *Grade 26H*—UNS R52404. Unalloyed titanium plus 0.08 to 0.14 % ruthenium (Grade 26 with 58 ksi (400 MPa) minimum UTS),

1.1.22 *Grade 27*—UNS R52254. Unalloyed titanium plus 0.08 to 0.14 % ruthenium,

1.1.23 *Grade 28*—UNS R56323. Titanium alloy (3 % aluminum, 2.5 % vanadium) plus 0.08 to 0.14 % ruthenium,

1.1.24 *Grade 29*—UNS R56404. Titanium alloy (6 % aluminum, 4 % vanadium with extra low interstitial elements (ELI)) plus 0.08 to 0.14 % ruthenium,

1.1.25 *Grade 33*—UNS R53442. Titanium alloy (0.4 % nickel, 0.015 % palladium, 0.025 % ruthenium, 0.15 % chromium),

1.1.26 *Grade 34*—UNS R53445. Titanium alloy (0.4 % nickel, 0.015 % palladium, 0.025 % ruthenium, 0.15 % chromium),

1.1.27 *Grade 35*—UNS R56340. Titanium alloy (4.5 % aluminum, 2 % molybdenum, 1.6 % vanadium, 0.5 % iron, 0.3 % silicon),

1.1.28 *Grade 37*—UNS R52815. Titanium alloy (1.5 % aluminum),

1.1.29 *Grade 38*—UNS R54250. Titanium alloy (4 % aluminum, 2.5 % vanadium, 1.5 % iron), and

¹ This specification is under the jurisdiction of ASTM Committee B10 on Reactive and Refractory Metals and Alloys and is the direct responsibility of Subcommittee B10.01 on Titanium.

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