



Standard Specification for Copper and Copper Alloy Forging Rod, Bar, and Shapes¹

This standard is issued under the fixed designation B 124/B 124M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ε) indicates an editorial change since the last revision or reappraisal.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope *

1.1 This specification establishes the requirements for copper and copper alloy rod, bar, and shapes intended for hot forging. The following coppers and copper alloys are involved:

Copper UNS Nos.	Copper Alloy UNS Nos.
C11000	C36500
C14500	C37000
C14700	C37700
	C46400
	C48200
	C48500
	C61900
	C62300
	C63000
	C63200
	C64200
	C64210
	C65500
	C67500
	C67600
	C70620
	C71520
	C77400

1.2 The values stated in either inch-pound units or in SI units are to be regarded separately as the standard. Within the text, the SI units are shown in brackets. The values stated in each system are not exact equivalents; therefore, each system shall be used independent of the other. Combining values from the two systems may result in nonconformance with the specification.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

B 249 Specification for General Requirements for Wrought

Copper and Copper-Alloy Rod, Bar, Shapes, and Forgings²

B 249M Specification for General Requirements for

Wrought Copper and Copper-Alloy Rod, Bar, Shapes, and Forgings [Metric]²

B 283 Specification for Copper and Copper-Alloy Die Forgings (Hot-Pressed)²

E 54 Test Methods for Chemical Analysis of Special Brasses and Bronzes³

E 62 Test Methods for Chemical Analysis of Copper and Copper Alloys (Photometric Methods)³

E 75 Test Methods for Chemical Analysis of Copper-Nickel and Copper-Nickel-Zinc Alloys³

E 76 Test Methods for Chemical Analysis of Nickel-Copper Alloys³

E 121 Test Methods for Chemical Analysis of Copper-Tellurium Alloys³

E 478 Test Methods for Chemical Analysis of Copper Alloys⁴

2.2 ISO Standard:

No. 3110, Part 2 (TC 26 Ref. No. N 670 E/F) Determination of Aluminum Content: Flame Atomic Absorption Spectrometric Method⁵

3. General Requirements

3.1 The following sections of Specifications B 249 or B 249M form a part of this specification:

3.1.1 Terminology,

3.1.2 Material and Manufacture,

3.1.3 Workmanship, Finish, and Appearance,

3.1.4 Sampling,

3.1.5 Number of Tests and Retests,

3.1.6 Specimen Preparation,

3.1.7 Test Methods,

3.1.8 Significance of Numerical Limits,

3.1.9 Inspection,

3.1.10 Rejection and Rehearing,

3.1.11 Certification,

3.1.12 Mill Test Reports,

3.1.13 Packaging and Package Marking, and

3.1.14 Supplementary Requirements.

3.2 In addition, when a section with a title identical to that referenced in 3.1, appears in this specification, it contains

¹ This specification is under the jurisdiction of ASTM Committee B05 on Copper and Copper Alloys and is the direct responsibility of Subcommittee B05.02 on Rod, Bar, Wire, Shapes and Forgings.

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² *Annual Book of ASTM Standards*, Vol 02.01.

³ *Annual Book of ASTM Standards*, Vol 03.05.

⁴ *Annual Book of ASTM Standards*, Vol 03.06.

⁵ Available from American National Standards Institute, 11 W. 42nd St., 13th Floor, New York, NY 10036.

***A Summary of Changes section appears at the end of this standard.**