



Standard Practice for Design Considerations and Spray Application of a Rigid Cellular Polyurethane Insulation System on Outdoor Service Vessels¹

This standard is issued under the fixed designation C945; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This practice concerns itself with the substrate preparation and priming, the selection of the rigid cellular polyurethane system, and the protective insulation coatings for outdoor service equipment.

NOTE 1—For the purpose of this practice, polyurethane is defined to mean either polyurethane or polyisocyanurate and is hereafter referred to as “PUR/PIR.”

1.2 The values given in inch-pound are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard may involve hazardous materials, operations, and equipment. This standard does not purport to address all of the safety problems associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

C168 Terminology Relating to Thermal Insulation

D883 Terminology Relating to Plastics

D1600 Terminology for Abbreviated Terms Relating to Plastics

D2200 Practice for Use of Pictorial Surface Preparation Standards and Guides for Painting Steel Surfaces

2.2 American National Standards:

Z87.1 Practice for Occupational and Educational Eye and Face Protection³

¹ This practice is under the jurisdiction of ASTM Committee C16 on Thermal Insulation and is the direct responsibility of Subcommittee C16.40 on Insulation Systems.

Current edition approved March 1, 2012. Published August 2012. Originally approved in 1981. Last previous edition approved in 2005 as C945–05. DOI: 10.1520/C0945-05R12.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

2.3 Clemtex Limited Standard:

“Anchor Pattern Standard”⁴

2.4 National Association of Corrosion Engineers Standard: TM-01-70 Visual Surface Preparation Panels⁵

2.5 Other Documents:

Safety Precautions in Handling and Spraying of PUR/PIR Systems^{6,7}

3. Terminology

3.1 *Definitions*—Definitions included in Terminology C168, Definitions D883, and Abbreviations D1600 apply to the terms used in this standard.

3.2 Definitions of Terms Specific to This Standard:

3.2.1 *blasting*—the process of cleaning surfaces by use of abrasive particles propelled at high velocity upon the surface to be cleaned.

3.2.2 *coatings/coverings*—ultraviolet ray-absorbing and water-shedding protective materials applied over the urethane foam.

3.2.3 density:

3.2.3.1 *in-place density*—the weight per unit volume of the cross section of foam from substrate to exposed surface, including all skins (or surfaces).

3.2.3.2 *core density*—the weight per unit volume of a single layer of foam excluding top and bottom skins or (if present) interlayer skins.

3.2.4 *foam system*—appropriate formulations of two liquid components, polyisocyanate, or A side, and polyol, or B side, for intended applications.

3.2.5 *ignition barrier*—cement plaster or equivalent coating/covering providing a resistance to ignition of the foam insulation acceptable to the concerned building or fire department(s), or both. (Designated UL test is optional.)

⁴ Available from Clemtex Ltd., P.O. Box 15214, Houston, TX 77020.

⁵ Available from NACE International (NACE), 1440 South Creek Dr., Houston, TX 77084-4906, <http://www.nace.org>.

⁶ Spray Polyurethane Foam Alliance (SPFA), 4400 Fair Lakes Ct, Suite 105, Fairfax, VA, <http://sprayfoam.org>

⁷ Alliance for the Polyurethane Industry (API), 1300 Wilson Blvd Suite 800, Arlington, VA 22209, <http://polyurethanes.org>