



Standard Specification for Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants [Metric]¹

This standard is issued under the fixed designation C 990M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers joints for precast concrete pipe and box, and other sections using preformed flexible joint sealants for use in storm sewers and culverts which are not intended to operate under internal pressure, or are not subject to infiltration or exfiltration limits. Joint material used in horizontal applications is intended to prevent the flow of solids through the joint.

1.2 For precast concrete manhole sections, and other vertical structures, which are subject to internal or external pressure, infiltration or exfiltration limits are not prohibited from being specified. Joints in vertical structures covered by this specification are intended mainly to prevent the flow of solids or fluids through the joint.

1.3 This specification is to be used with pipe and structures conforming in all respects to Specifications C 14M, C 76M, C 478M, C 506M, C 507M, C 655M, C 985M, C 1504, and C 1433M, provided that if there is a conflict in permissible variations in dimensions, the requirements of this specification shall govern.

1.4 This specification is the metric companion of Specification C 990.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

NOTE 1—This specification covers the material and performance of the joint and sealant only. Infiltration and exfiltration quantities for installed sections are dependent on factors other than the joints which must be covered by other specifications and suitable testing of the installed pipeline.

¹ This specification is under the jurisdiction of ASTM Committee C13 on Concrete Pipe and is the direct responsibility of Subcommittee C13.08 on Rubber Gaskets.

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2. Referenced Documents

2.1 ASTM Standards:²

- C 14M Specification for Concrete Sewer, Storm Drain, and Culvert Pipe
- C 76M Specification for Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe
- C 478M Specification for Precast Reinforced Concrete Manhole Sections
- C 506M Specification for Reinforced Concrete Arch Culvert, Storm Drain, and Sewer Pipe
- C 507M Specification for Reinforced Concrete Elliptical Culvert, Storm Drain, and Sewer Pipe
- C 655M Specification for Reinforced Concrete D-Load Culvert, Storm Drain, and Sewer Pipe
- C 822 Terminology Relating to Concrete Pipe and Related Products
- C 969 Practice for Infiltration and Exfiltration Acceptance Testing of Installed Precast Concrete Pipe Sewer Lines
- C 972 Test Method for Compression—Recovery of Tape Sealant
- C 985M Specification for Nonreinforced Concrete Specified Strength Culvert, Storm Drain, and Sewer Pipe
- C 1433M Specification for Precast Reinforced Concrete Box Sections for Culverts, Storm Drains, and Sewers [Metric]
- C 1504 Specification for Manufacture of Precast Reinforced Concrete Three-sided Structures for Culverts and Storm Drains
- D 4 Test Method for Bitumen Content
- D 6 Test Method for Loss on Heating of Oil and Asphaltic Compounds
- D 36 Test Method for Softening Point of Bitumen (Ring-and-Ball Apparatus)

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.