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Designation: C 1433 – 02

Standard Specification for Precast Reinforced Concrete Box Sections for Culverts, Storm Drains, and Sewers[1]

This standard is issued under the fixed designation C 1433; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers single-cell precast reinforced concrete box sections intended to be used for the construction of culverts and for the conveyance of storm water industrial wastes and sewage.

1.2 This specification is the companion to SI Specification C 1433M; therefore, no SI equivalents are shown in this specification.

NOTE 1—This specification is primarily a manufacturing and purchasing specification. However, standard designs are included and the criteria used to develop these designs are given in Appendix X1. The successful performance of this product depends upon the proper selection of the box section, bedding, backfill, and care that the installation conforms to the construction specifications. The purchaser of the precast reinforced concrete box sections specified herein is cautioned that proper correlation of the loading conditions and the field requirements with the box section specified, and provision for inspection at the construction site, are required.

2. Referenced Documents

2.1 *ASTM Standards:*

A 82 Specification for Steel Wire, Plain, for Concrete Reinforcement[2]

A 185 Specification for Steel Welded Wire Fabric Reinforcement, Plain, for Concrete [2]

A 496 Specification for Steel Wire, Deformed, for Concrete Reinforcement[2]

A 497 Specification for Steel Welded Wire Reinforcement, Deformed, for Concrete [2]

A 615/A 615M Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement[2]

C 31/C 31M Practice for Making and Curing Concrete Test Specimens in the Field[3]

C 33 Specification for Concrete Aggregates[3]

C 39 Test Method for Compressive Strength of Cylindrical Concrete Specimens[3]

C 150 Specification for Portland Cement[4]

C 309 Specification for Liquid Membrane-Forming Compounds for Curing Concrete[3]

C 497 Test Methods for Concrete Pipe, Manhole Sections, or Tile[5]

C 595 Specification for Blended Hydraulic Cements[4]

C 618 Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use as a Mineral Admixture in Concrete[3]

C 822 Terminology Relating to Concrete Pipe and Related Products[5]

2.2 *AASHTO Standard:*[6]

Specifications for Highway Bridges, 1997 Edition

3. Terminology

3.1 *Definitions*—For definitions of terms relating to concrete pipe, see Terminology C 822.

4. Types

4.1 Precast reinforced concrete box sections manufactured in accordance with this specification shall be one of two types identified in Tables 1 and 2, and shall be designated by type, span, rise, and design earth cover.

[1] This specification is under the jurisdiction of Committee C13 on Concrete Pipe and is the direct responsibility of Subcommittee C13.07 on Acceptance Specifications and Precast Concrete Box Sections.

Current edition approved July 10, 2002. Published October 2002. Originally published as C 1433–99. Last previous edition C 1433–01.

[2] *Annual Book of ASTM Standards*, Vol 01.04.

[3] *Annual Book of ASTM Standards*, Vol 04.02.

[4] *Annual Book of ASTM Standards*, Vol 04.01.

[5] *Annual Book of ASTM Standards*, Vol 04.05.

[6] Available from American Association of State Highway and Transportation Officials (AASHTO), 444 N. Capitol St., NW, Suite 249, Washington, DC 20001.

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