



Designation: C 1499 – 02

Standard Test Method for Monotonic Equibiaxial Flexural Strength of Advanced Ceramics at Ambient Temperature¹

This standard is issued under the fixed designation C 1499; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This standard test method covers the determination of the equibiaxial strength of advanced ceramics at ambient temperature via concentric ring configurations under monotonic uniaxial loading. In addition, test specimen fabrication methods, testing modes, testing rates, allowable deflection, and data collection and reporting procedures are addressed. Two types of test specimens are considered: machined specimens and as-fired specimens exhibiting a limited degree of warpage. Strength as used in this test method refers to the maximum strength obtained under monotonic application of load. Monotonic loading refers to a test conducted at a constant rate in a continuous fashion, with no reversals from test initiation to final fracture.

1.2 This test method is intended primarily for use with advanced ceramics that macroscopically exhibit isotropic, homogeneous, continuous behavior. While this test method is intended for use on monolithic advanced ceramics, certain whisker- or particle-reinforced composite ceramics as well as certain discontinuous fiber-reinforced composite ceramics may also meet these macroscopic behavior assumptions. Generally, continuous fiber ceramic composites do not macroscopically exhibit isotropic, homogeneous, continuous behavior, and the application of this test method to these materials is not recommended.

1.3 Values expressed in this test method are in accordance with the International System of Units (SI) and Practice E 380.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

C 1145 Terminology on Advanced Ceramics²

C 1239 Reporting Uniaxial Strength Data and Estimating Weibull Distribution Parameters for Advanced Ceramics²
C 1259 Test Method for Dynamic Young's Modulus, Shear Modulus and Poisson's Ratio for Advanced Ceramics by Impulse Excitation of Vibration²
C 1322 Practice for Fractography and Characterization of Fracture Origins in Advanced Ceramics²
E 4 Practices for Load Verification of Testing Machines³
E 6 Terminology Relating to Methods of Mechanical Testing³
E 83 Practice for Verification and Classification of Extensometers³
E 337 Test Method for Measured Humidity with Psychrometer (The Measurement of Wet-and Dry-Bulb Temperatures)⁴
E 380 Practice for Use of International System of Units (SI) (the Modernized Metric System)⁵
F 394 Test Method for Biaxial Flexure Strength of Ceramic Substrates⁶

3. Terminology

3.1 *Definitions*—The definitions of terms relating to biaxial testing appearing in Terminology E 6 and Terminology C 1145 may apply to the terms used in this test method. Pertinent definitions are listed below with the appropriate source given in parentheses. Additional terms used in conjunction with this test method are defined in the following section.

3.1.1 *advanced ceramic, n*—a highly engineered, high performance predominately non-metallic, inorganic, ceramic material having specific functional attributes. **C 1145**

3.1.2 *breaking load, [F], n*—the load at which fracture occurs. **E 6**

3.1.3 *equibiaxial flexural strength, [F/L₂], n*—the maximum stress that a material is capable of sustaining when subjected to flexure between two concentric rings. This mode of flexure is a cupping of the circular plate caused by loading at the inner load ring and outer support ring. The equibiaxial flexural

¹ This test method is under the jurisdiction of ASTM Committee C28 on Advanced Ceramics and is the direct responsibility of Subcommittee C28.01 on Properties and Performance.

Current edition approved October 10, 2002. Published January 2003. Originally published in 2001. Last previous edition approved in 2001 as C 1499–01.

² *Annual Book of ASTM Standards*, Vol 15.01.

³ *Annual Book of ASTM Standards*, Vol 03.01.

⁴ *Annual Book of ASTM Standards*, Vol 07.01, 11.03, 15.09.

⁵ *Annual Book of ASTM Standards*, Vol 14.02.

⁶ *Annual Book of ASTM Standards*, Vol 15.02.