



Designation: D624 – 00 (Reapproved 2020)

Standard Test Method for Tear Strength of Conventional Vulcanized Rubber and Thermoplastic Elastomers¹

This standard is issued under the fixed designation D624; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope

1.1 This test method describes procedures for measuring a property of conventional vulcanized rubber and thermoplastic elastomers called tear strength.

1.2 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

[D412 Test Methods for Vulcanized Rubber and Thermoplastic Elastomers—Tension](#)

[D1349 Practice for Rubber—Standard Conditions for Testing](#)

[D3182 Practice for Rubber—Materials, Equipment, and Procedures for Mixing Standard Compounds and Preparing Standard Vulcanized Sheets](#)

[D3183 Practice for Rubber—Preparation of Pieces for Test Purposes from Products](#)

[D3767 Practice for Rubber—Measurement of Dimensions](#)

[D4483 Practice for Evaluating Precision for Test Method Standards in the Rubber and Carbon Black Manufacturing Industries](#)

2.2 ISO Standard:

[ISO/34 Rubber, Vulcanized – Determination of Tear Strength \(Trouser, Angle, and Crescent Tear Pieces\)³](#)

3. Terminology

3.1 The tear of rubber is a mechanical rupture process initiated and propagated at a site of high stress concentration caused a cut, defect, or localized deformation. The following definitions define different techniques for measuring the resistance to tear, i.e. the tear strength, required for use with this standard.

3.2 Definitions of Terms Specific to This Standard:

3.2.1 *Type A tear strength*—the maximum force required to cause a nick or cut in a Type A (nicked crescent) test piece to grow by tearing the rubber, divided by the thickness of the test piece.

3.2.2 *Type B tear strength*—the maximum force required to cause a nick or cut in a Type B (nicked tab end) test piece to grow by tearing the rubber, divided by the thickness of the test piece.

3.2.3 *Type C tear strength*—the maximum force required to cause a rupture of a Type C (right angle) test piece, divided by the thickness of the test piece.

3.2.4 *Type T or trouser tear strength*—the mean or median force, calculated in accordance with procedures in this method, required to propagate a tear in a Type T (trouser) test piece, divided by the thickness of the test piece.

3.2.5 *Type CP or constrained path tear strength*—the mean or median force, calculated in accordance with procedures in this method, required to propagate a tear in a type CP (constrained path) test piece, divided by the thickness of the torn section.

¹ This test method is under the jurisdiction of ASTM Committee D11 on Rubber and Rubber-like Materials and is the direct responsibility of Subcommittee D11.10 on Physical Testing.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from American National Standards Institute, 11 West 42nd St., 13th Floor, New York, NY 10036.