



Standard Test Method for Resistance of Transparent Plastics to Surface Abrasion¹

This standard is issued under the fixed designation D1044; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This test method describes a procedure for estimating the resistance of transparent plastics to one kind of surface abrasion by measuring the change in optical properties.

1.2 Abrasive damage is visually judged and numerically quantified by calculating the difference in haze percentage in accordance with Test Method **D1003** between an abraded and unabraded specimen.

1.3 CS-10F wheels manufactured between October 2002 and September 2004 have been found to give different results than historical values. Comparisons of data using these wheels should be made with caution. Results using wheels made after September 2004 have agreed with those obtained before October 2002.

1.4 The values stated in SI units are to be regarded as standard. The values given in parentheses are for information only.

NOTE 1—This test method is equivalent in the measurement of resistance to abrasion of **ISO 3537**, Section 7 and **ISO 15082**, Section 11, but is not equivalent in any other measurement or section. This test method is not equivalent to **ISO 9352**, and results cannot be directly compared between the two methods.

NOTE 2—This test method is similar to **ANSI/SAE Z26.1**, Test 17.

NOTE 3—Prior attempts to employ the Taber Abraser for volume loss determinations of various plastics² have been unsuccessful because of excessively large coefficients of variation attributed to the data. Insufficient agreement among the participating laboratories has rendered the use of volume loss procedure inadvisable as an ASTM test method.

NOTE 4—For determining the resistance to abrasion of organic coatings by weight loss, reference is made to Test Method **D4060**, which uses more aggressive CS-10 or CS-17 abrasive wheels.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:³

D1003 Test Method for Haze and Luminous Transmittance of Transparent Plastics

D4000 Classification System for Specifying Plastic Materials

D4060 Test Method for Abrasion Resistance of Organic Coatings by the Taber Abraser

E691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method

G195 Guide for Conducting Wear Tests Using a Rotary Platform Abraser

2.2 ISO Standards:⁴

ISO 3537 Road Vehicles—Safety Glazing Materials—Mechanical Tests

ISO 9352 Plastics—Determination of Resistance to Wear by Abrasive Wheels

ISO 15082 Road Vehicles—Tests for Rigid Plastic Safety Glazing Materials

2.3 ANSI Standards:⁴

ANSI/SAE Z26.1 Safety Glazing Materials for Glazing Motor Vehicle and Motor Vehicle Equipment Operating on Land Highways—Abrasion Resistance, Test 17 (Plastics)

3. Terminology

3.1 Definitions:

3.1.1 *abrasion*—abrasive wear caused by displacement or rearrangement of a softer material due to rubbing or scuffing against hard sharp particles.

3.1.2 *haze*—In accordance with Test Method **D1003**, that percentage of transmitted light which in passing through the specimen deviates from the incident beam by forward scattering. For the purpose of this test method, only light flux deviating more than 0.044 rad (2.5°) on the average is considered to be haze.

¹ This test method is under the jurisdiction of ASTM Committee **D20** on Plastics and is the direct responsibility of Subcommittee **D20.10** on Mechanical Properties.

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² Supporting data are available from ASTM Headquarters. Request RR:D20-48 and RR:D20-1090.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

⁴ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.