



Designation: D1084 – 16 (Reapproved 2021)

Standard Test Methods for Viscosity of Adhesives¹

This standard is issued under the fixed designation D1084; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope

1.1 These test methods cover the determination of the viscosity of free-flowing adhesives.

1.1.1 The limitation of this test method to self-leveling adhesives eliminates thixotropic and plastic materials whose viscosity is a function of the rate of stirring and previous history of the adhesive.

1.2 The values stated in SI units are to be regarded as the standard. The values in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

D88 Test Method for Saybolt Viscosity

D115 Test Methods for Testing Solvent Containing Varishes Used for Electrical Insulation

D562 Test Method for Consistency of Paints Measuring Krebs Unit (KU) Viscosity Using a Stormer-Type Viscometer

D907 Terminology of Adhesives

D1200 Test Method for Viscosity by Ford Viscosity Cup

D1545 Test Method for Viscosity of Transparent Liquids by

Bubble Time Method

D1601 Test Method for Dilute Solution Viscosity of Ethylene Polymers

D2556 Test Method for Apparent Viscosity of Adhesives Having Shear-Rate-Dependent Flow Properties Using Rotational Viscometry

2.2 ISO Document:³

ISO 2555 Plastics — Resins in the Liquid State or as Emulsions or Dispersions — Determination of Apparent Viscosity by the Brookfield Test Method

3. Terminology

3.1 Definitions:

3.1.1 Many terms in these test methods are defined in Terminology D907.

3.1.2 *viscosity, n* —of a liquid, the resistance to flow expressed as the ratio of the applied stress to the resulting rate of shearing strain (see Newtonian behavior and thixotropy). (Compare consistency.)

3.2 Definitions of Terms Specific to This Standard:

3.2.1 *viscosity, n* —the ratio of shear stress to shear rate. The viscosity of a liquid is a measure of the internal friction of the liquid in motion. The unit of dynamic viscosity is the Pascal (poise), which is expressed as dyne-seconds per square centimetre. For a Newtonian liquid, the viscosity is constant at all shear rates. For a non-Newtonian liquid, viscosity will vary depending on shear rate.

4. Significance and Use

4.1 Several test methods are noted for viscosity determination of Newtonian and near Newtonian flow characteristics. (For adhesives not fitting into this category, Test Method D2556 should be considered.) Four test methods are covered as follows:

4.1.1 *Method A* is applicable only to adhesives that will deliver 50 mL in a steady uninterrupted stream from one of the cups described in Section 5.

4.1.2 *Method B* is intended for measuring the viscosity of adhesives covering a range from 0.05 Pa · s to 200 Pa · s

¹ These test methods are under the jurisdiction of ASTM Committee D14 on Adhesives and are the direct responsibility of Subcommittee D14.10 on Working Properties.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.