This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

Designation: D1632 – 17ε1

Standard Practice for Making and Curing Soil-Cement Compression and Flexure Test Specimens in the Laboratory[1]

This standard is issued under the fixed designation D1632; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

ε1 NOTE—DOD statement was added editorially in March 2020.

1. Scope*

1.1 This practice covers the procedure for making and curing compression and flexure test specimens of soil-cement in the laboratory under accurate control of quantities of materials and test conditions.

1.2 *Units*—The values stated in inch-pound units are to be regarded as standard, except as noted below. The values given in parentheses are mathematical conversions to SI units, which are provided for information only and are not considered standard. Sieve sizes are identified by the standard designation in Specification E11. The alternative sieve size designation given in parentheses is for information only and does not represent a different standard sieve size.

1.2.1 The gravitational system of inch-pound units is used when dealing with inch-pound units. In this system, the pound (lbf) represents a unit of force (weight) while the unit for mass is slugs.

1.2.2 The slug unit of mass is almost never used in commercial practice; that is, density, balances, etc. Therefore, the standard unit for mass in this standard is either kilogram (kg) or gram (g), or both. Also, the equivalent inch-pound unit (slug) is not given/presented in parantheses.

1.2.3 It is common practice in the engineering/construction profession to concurrently use pounds to represent both a unit of mass (lbm) and of force (lbf). This implicitly combines two separate systems of units; that is, the absolute system and the gravitational system. It is scientifically undesirable to combine the use of two separate sets of inch-pound units within a single standard. As stated, this standard includes the gravitational system of inch-pound units and does not use/present the slug unit for mass. However the use of balances or scales, recording pounds of mass (lbm) or recording in lbm/ft^3 shall not be regarded as nonconformance with this standard.

1.3 All observed and calculated values shall conform to the guidelines for significant digits and rounding established in Practice D6026 unless superseded by this test method.

1.3.1 The procedures used to specify how data are collected/recorded and calculated in the standard are regarded as the industry standard. In addition, they are representative of the significant digits that generally should be retained. The procedures used do not consider material variation, purpose for obtaining the data, special purpose studies, or any considerations for the user's objectives; and it is common practice to increase or reduce significant digits of reported data to be commensurate with these considerations. It is beyond the scope of these test methods to consider significant digits used in analysis methods for engineering data.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*[2]

C127 Test Method for Relative Density (Specific Gravity) and Absorption of Coarse Aggregate

D558 Test Methods for Moisture-Density (Unit Weight) Relations of Soil-Cement Mixtures

[1] This practice is under the jurisdiction of ASTM Committee D18 on Soil and Rock and is the direct responsibility of Subcommittee D18.15 on Stabilization With Admixtures.

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[2] For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

***A Summary of Changes section appears at the end of this standard**

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