



Standard Specification for FEP Resin Molding and Extrusion Materials¹

This standard is issued under the fixed designation D2116; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This specification covers melt processable molding and extrusion materials of FEP resin. This specification does not cover recycled FEP materials. These FEP resins are copolymers of tetrafluoroethylene and hexafluoropropylene or modified FEP resins containing no more than 2 % by weight of other fluoromonomers.

1.2 The values stated in SI units as detailed in **IEEE/ASTM SI-10** are to be regarded as the standard. The values given in parentheses are for information only.

NOTE 1—Although this specification and ISO 12086-1 and ISO 12086-2 differ in approach or detail, data obtained using either are technically equivalent.

1.3 The following precautionary caveat pertains only to the test methods portion, Section 11, of this specification. *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

D150 Test Methods for AC Loss Characteristics and Permittivity (Dielectric Constant) of Solid Electrical Insulation
D618 Practice for Conditioning Plastics for Testing
D638 Test Method for Tensile Properties of Plastics
D792 Test Methods for Density and Specific Gravity (Relative Density) of Plastics by Displacement
D883 Terminology Relating to Plastics
D1238 Test Method for Melt Flow Rates of Thermoplastics by Extrusion Plastometer

¹ This specification is under the jurisdiction of ASTM Committee **D20** on Plastics and is the direct responsibility of Subcommittee **D20.15** on Thermoplastic Materials.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

D1600 Terminology for Abbreviated Terms Relating to Plastics

D1708 Test Method for Tensile Properties of Plastics by Use of Microtensile Specimens

D3892 Practice for Packaging/Packing of Plastics

D4591 Test Method for Determining Temperatures and Heats of Transitions of Fluoropolymers by Differential Scanning Calorimetry

E691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method

IEEE/ASTM SI-10 Use of the International System of Units (SI): The Modern Metric System

2.2 *ISO Standards:*³

ISO 12086-1 Plastics—Fluoropolymer Dispersions and Moulding and Extrusion Materials—Part 1

ISO 12086-2 Plastics—Fluoropolymer Dispersions and Moulding and Extrusion Materials—Part 2

3. Terminology

3.1 Definitions:

3.1.1 *General*—The definitions given in Terminology **D883** are applicable to this specification.

3.1.2 *lot, n*—one production run or a uniform blend of two or more production runs.

3.2 Abbreviated Terms:

3.2.1 *General*—The abbreviated terms given in Terminology **D1600** are applicable to this specification.

4. Classification

4.1 This specification covers four types of FEP resin supplied in pellet form classified according to their melt flow rate.

4.2 A one-line system shall be used to specify materials covered by this specification. The system uses predefined cells to refer to specific aspects of this specification, illustrated as follows:

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

*A Summary of Changes section appears at the end of this standard