



Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80¹

This standard is issued under the fixed designation D 2467; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification covers poly(vinyl chloride) (PVC) Schedule 80 pipe fittings. Included are requirements for materials, workmanship, dimensions, and burst pressure.

NOTE 1—CPVC plastic pipe fittings, which were formerly included in this standard, are now covered in Specification F 439.

1.2 The products covered by this specification are intended for use with the distribution of pressurized liquids only, which are chemically compatible with the piping materials. Due to inherent hazards associated with testing components and systems with compressed air or other compressed gases, some manufacturers do not allow pneumatic testing of their products. Consult with specific product/component manufacturers for their specific testing procedures prior to pneumatic testing.

NOTE 2—Pressurized (compressed) air or other compressed gases contain large amounts of stored energy, which present serious safety hazards should a system fail for any reason.

1.3 The text of this specification references notes, footnotes, and appendixes which provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of this specification.

1.4 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are provided for information only.

1.5 The following safety hazards caveat pertains only to the test method portion, Section 8, of this specification. *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

¹ This specification is under the jurisdiction of ASTM Committee F17 on Plastic Piping Systems and is the direct responsibility of Subcommittee F17.10 on Fittings. Current edition approved April 1, 2004. Published May 2004. Originally approved in 1965. Last previous edition approved in 2002 as D 2467 – 02.

2. Referenced Documents

2.1 ASTM Standards:²

- D 618 Practice for Conditioning Plastics for Testing
 - D 1599 Test Method for Resistance to Short-Time Hydraulic Pressure of Plastic Pipe, Tubing, and Fittings
 - D 1600 Terminology for Abbreviated Terms Relating to Plastics
 - D 1784 Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds
 - D 1785 Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
 - D 2122 Test Method for Determining Dimensions of Thermoplastic Pipe and Fittings
 - D 2749 Symbols for Dimensions of Plastic Pipe Fittings
 - F 412 Terminology Relating to Plastic Piping Systems
 - F 439 Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
 - F 1498 Specification for Taper Pipe Threads 60° for Thermoplastic Pipe and Fittings
- ### 2.2 Federal Standard:³
- Fed. Std. No. 123 Marking for Shipment (Civil Agencies)
- ### 2.3 National Sanitation Foundation Standards:⁴
- Standard No. 14 for Plastic Piping Components and Related Materials
 - Standard No. 61 for Drinking Water Systems Components—Health Effects

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from Standardization Documents Order Desk, Bldg. 4 Section D, 700 Robbins Ave., Philadelphia, PA 19111-5094, Attn: NPODS.

⁴ Available from the National Sanitation Foundation, P.O. Box 1468, Ann Arbor, MI 48106.

