



Standard Specification for Drain, Waste, and Vent (DWV) Plastic Fittings Patterns¹

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1. Scope

1.1 This specification provides standard fitting geometries and laying lengths for plastic fittings intended for use in drain, waste, and vent applications.

1.2 Fittings meeting the requirements of this standard specification are designed for use with outside diameter controlled pipe. The inside diameter can vary significantly as the wall thickness and outside diameter varies and therefore is not suitable for use as a fitting socket.

1.3 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are provided for information only.

2. Referenced Documents

2.1 ASTM Standards:

D 2661 Specification for Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe Fittings²

D 2665 Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings²

D 2749 Symbols for Dimensions of Plastic Pipe Fittings²

F 628 Specification for Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe

with a Cellular Core²

F 891 Specification for Coextruded Poly(Vinyl Chloride) (PVC) Plastic Pipe with a Cellular Core²

3. Requirements

3.1 Fittings shall conform to the geometries and laying lengths as shown in Tables 1-42 and Fig. 1. Tolerances shall be $\pm 1/16$ in. unless otherwise specified.

3.2 Spigot and hub dimensions shall conform to the requirements of the referencing standard.

3.3 The exact outside shape of a fitting is not determined by the outline drawings shown in this specification but rather by the socket dimensions, wall thickness requirements, waterway, laying lengths, and any other critical dimensions that may be specified.

3.4 The pitch of sockets for patterns with 90° angles (except vent fittings) shall be $1/4$ in./ft or 1° 12 min.

3.5 On double reducing sanitary tees, the G2 dimension on branches will be calculated on the larger size and centerlines shall remain the same for both branches.

3.6 All other dimensions, materials and property requirements shall be in conformance with the referencing standard.

4. Keywords

4.1 DWV; fittings; plastic; Schedule 40; thermoplastic

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² Annual Book of ASTM Standards, Vol 08.04.