



Standard Practice for Testing Primers and Primer Surfacer Over Preformed Metal¹

This standard is issued under the fixed designation D3322; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This practice covers the selection and use of procedures for testing primers and primer surfacers. The test methods included are listed in [Table 1](#).

1.2 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

- [B117 Practice for Operating Salt Spray \(Fog\) Apparatus](#)
- [C540 Test Method for Image Gloss of Porcelain Enamel Surfaces](#) (Withdrawn 1989)³
- [D16 Terminology for Paint, Related Coatings, Materials, and Applications](#)
- [D522 Test Methods for Mandrel Bend Test of Attached Organic Coatings](#)
- [D523 Test Method for Specular Gloss](#)
- [D609 Practice for Preparation of Cold-Rolled Steel Panels for Testing Paint, Varnish, Conversion Coatings, and Related Coating Products](#)
- [D610 Practice for Evaluating Degree of Rusting on Painted Steel Surfaces](#)
- [D658 Test Method for Abrasion Resistance of Organic Coatings by Air Blast Abrasive](#) (Withdrawn 1996)³

¹ This practice is under the jurisdiction of ASTM Committee D01 on Paint and Related Coatings, Materials, and Applications and is the direct responsibility of Subcommittee D01.55 on Factory Applied Coatings on Preformed Products.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

- [D660 Test Method for Evaluating Degree of Checking of Exterior Paints](#)
- [D661 Test Method for Evaluating Degree of Cracking of Exterior Paints](#)
- [D714 Test Method for Evaluating Degree of Blistering of Paints](#)
- [D823 Practices for Producing Films of Uniform Thickness of Paint, Varnish, and Related Products on Test Panels](#)
- [D870 Practice for Testing Water Resistance of Coatings Using Water Immersion](#)
- [D968 Test Methods for Abrasion Resistance of Organic Coatings by Falling Abrasive](#)
- [D1005 Test Method for Measurement of Dry-Film Thickness of Organic Coatings Using Micrometers](#)
- [D1186 Test Methods for Nondestructive Measurement of Dry Film Thickness of Nonmagnetic Coatings Applied to a Ferrous Base](#) (Withdrawn 2006)³
- [D1308 Test Method for Effect of Household Chemicals on Clear and Pigmented Organic Finishes](#)
- [D1400 Test Method for Nondestructive Measurement of Dry Film Thickness of Nonconductive Coatings Applied to a Nonferrous Metal Base](#) (Withdrawn 2006)³
- [D1474 Test Methods for Indentation Hardness of Organic Coatings](#)
- [D1640 Test Methods for Drying, Curing, or Film Formation of Organic Coatings at Room Temperature](#)
- [D1729 Practice for Visual Appraisal of Colors and Color Differences of Diffusely-Illuminated Opaque Materials](#)
- [D1730 Practices for Preparation of Aluminum and Aluminum-Alloy Surfaces for Painting](#)
- [D1731 Practices for Preparation of Hot-Dip Aluminum Surfaces for Painting](#)
- [D1732 Practices for Preparation of Magnesium Alloy Surfaces for Painting](#)
- [D1733 Method for Preparation of Aluminum Alloy Panels for Testing Paint, Varnish, Lacquer, and Related Products](#) (Withdrawn 1979)³
- [D1735 Practice for Testing Water Resistance of Coatings Using Water Fog Apparatus](#)
- [D1737 Method of Test for Elongation of Attached Organic Coatings with Cylindrical Mandrel Apparatus](#) (Withdrawn 1988)³