



Designation: D 3657 — 88 (Reapproved 1998)^{ε1} 3657 — 03

Standard Specification for Zipper Dimensions¹

This standard is issued under the fixed designation D 3657; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

^{ε1} NOTE — Editorial changes were made throughout in November 1998

1. Scope

1.1 This specification establishes standard dimensions for zippers of all materials for specified size designation; for equivalency, in inch-pound and metric units, of zipper length and length tolerances, of tape width and width tolerances, and of tape end lengths.

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the systems may result in non-conformance with the standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

¹ This specification is under the jurisdiction of ASTM Committee D13 on Textiles and is the direct responsibility of Subcommittee D13.54 on Subassemblies. This specification was developed in cooperation with the Slide Fastener and Closure Association.

Current edition approved Feb. 26, 1988; Oct. 1, 2003. Published April 1988; October 2003. Originally published as D 3657 — 78; approved in 1978. Last previous edition approved in 1998 as D 3657 — 828 (1998).