



Designation: D 3754 – 03

An American National Standard

Standard Specification for “Fiberglass” (Glass-Fiber-Reinforced Thermosetting-Resin) Sewer and Industrial Pressure Pipe¹

This standard is issued under the fixed designation D 3754; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This specification covers machine-made fiberglass pipe, 8 in. (200 mm) through 144 in. (3700 mm), for use in pressure systems for conveying sanitary sewage, storm water, and many industrial wastes, and corrosive fluids. Both glass-fiber-reinforced thermosetting-resin pipe (RTRP) and glass-fiber-reinforced polymer mortar pipe (RPMP) are fiberglass pipes. This standard is suited primarily for pipes to be installed in buried applications, although it may be used to the extent applicable for other installations such as, but not limited to, jacking, tunnel lining and sliplining and rehabilitation of existing pipelines. Pipe covered by this specification is intended to operate at internal gage pressures of 250 psi (1.72 MPa) or less.

NOTE 1—For the purposes of this standard, polymer does not include natural polymers.

1.2 The values given in inch-pound units are to be regarded as the standard. The values given in parentheses are provided for information purposes only.

NOTE 2—There is no similar or equivalent ISO standard.

1.3 The following precautionary caveat pertains only to the test method portion, Section 8, of this specification: *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

C 33 Specification for Concrete Aggregates²

C 581 Practice for Determining Chemical Resistance of Thermosetting Resins Used in Glass-Fiber-Reinforced

Structures Intended for Liquid Service³

D 638 Test Method for Tensile Properties of Plastics⁴

D 695 Test Method for Compressive Properties of Rigid Plastics⁴

D 790 Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials⁴

D 883 Terminology Relating to Plastics⁴

D 1600 Terminology for Abbreviated Terms Relating to Plastics⁴

D 2290 Test Method for Apparent Hoop Tensile Strength of Plastic or Reinforced Plastic Pipe by Split Disk Method⁵

D 2412 Test Method for Determination of External Loading Characteristics of Plastic Pipe by Parallel-Plate Loading³

D 2584 Test Method for Ignition Loss of Cured Reinforced Resins⁶

D 2992 Practice for Obtaining Hydrostatic or Pressure Design Basis for “Fiberglass” (Glass-Fiber-Reinforced Thermosetting-Resin) Pipe and Fittings³

D 3567 Practice for Determining Dimensions of “Fiberglass” (Glass-Fiber-Reinforced Thermosetting-Resin) Pipe and Fittings³

D 3681 Test Method for Chemical Resistance of “Fiberglass” (Glass-Fiber-Reinforced Thermosetting-Resin) Pipe in a Deflected Condition³

D 3892 Practice for Packaging/Packing of Plastics⁷

D 4161 Specification for “Fiberglass” (Glass-Fiber-Reinforced Thermosetting-Resin) Pipe Joints Using Flexible Elastomeric Seals³

F 412 Terminology Relating to Plastic Piping Systems³

F 477 Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe³

2.2 ISO Standard:

ISO 1172 Textile Glass Reinforced Plastics—Determination of Loss on Ignition⁸

2.3 AWWA Standard:

¹ This specification is under the jurisdiction of ASTM Committee D20 on Plastics and is the direct responsibility of Subcommittee D20.23 on Reinforced Plastic Piping Systems and Chemical Equipment.

Current edition approved May 10, 2003. Published August 2003. Originally approved in 1979. Last previous edition approved 2001 as D 3754 – 01. This specification replaces Specification D 4162.

² Annual Book of ASTM Standards, Vol 04.02.

³ Annual Book of ASTM Standards, Vol 08.04.

⁴ Annual Book of ASTM Standards, Vol 08.01.

⁵ Annual Book of ASTM Standards, Vol 15.03.

⁶ Annual Book of ASTM Standards, Vol 08.02.

⁷ Annual Book of ASTM Standards, Vol 08.03.

⁸ Available from American National Standards Institute (ANSI), 11 West 42nd Street, 13th Floor, New York, NY 10036.

*A Summary of Changes section appears at the end of this standard.