



Standard Test Method for Evaluating Stress Cracking of Plastics by Adhesives Using the Bent-Beam Method¹

This standard is issued under the fixed designation D3929; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method describes a procedure for determining the compatibility of adhesives with plastics based on whether the adhesive causes cracking of stressed samples.

1.2 Specimen configurations and test fixture designs are given.

1.3 This test method is suitable for products in the form of sheet or strip. It can also be used on injection molded tensile specimens or flexural bars.

1.4 The values stated in SI units are to be regarded as the standard. The inch-pound units given in parentheses are for information only.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

D638 Test Method for Tensile Properties of Plastics

D790 Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials

D907 Terminology of Adhesives

3. Terminology

3.1 *Definitions*—Many of the terms in this test method are defined in Terminology D907.

3.2 *Definitions of Terms Specific to This Standard:*

¹ This test method is under the jurisdiction of ASTM Committee D14 on Adhesives and is the direct responsibility of Subcommittee D14.40 on Adhesives for Plastics.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

3.2.1 *cracking, n*—a continuous localized failure of the plastic, leading to loss of structural integrity.

3.2.2 *crazing, n*—apparent fine cracks at or under the surface of a plastic.

3.2.2.1 *Discussion*—This is a form of localized yielding of the plastic due to the combined action of stress and an attacking medium. Initial crazing may be detectable only by inspection under magnification.

3.2.3 *failure, n*—an arbitrary point defined by the initial detection of cracks or crazes.

4. Summary of Test Method

4.1 This test method involves the qualitative determination of the compatibility of adhesives with plastics by observing the effect of adhesives applied in the liquid state on stressed plastic specimens. Bars of plastic are bent in a three-point loading fixture to cause a predetermined initial tensile stress on the surface of the bar. The liquid adhesive is then applied to the area of maximum stress which is checked periodically for crazing or cracking.

4.1.1 Due to the stress relaxation behavior of certain plastics, initial stress only can be determined and the stress level may decrease significantly during the course of the test.

5. Significance and Use

5.1 This test method is designed for obtaining a qualitative estimate of the compatibility of plastics and adhesives. Due to the many process variables associated with the fabrication of plastic parts, it is not possible to use this test as a substitute for compatibility tests on actual parts.

5.2 The detection of cracks or crazes may be determined with or without optical aid. Make comparisons only among tests employing crack detection methods of equivalent sensitivity.

6. Apparatus

6.1 *Test Fixtures*—Bent beam test fixtures (see Fig. 1)³ are designed to place the specimen in three-point bending. The

³ Detailed drawings are shown in Figs. 3–5. Also necessary to complete the test fixture are the following parts: 2 pieces at 6 by 38 mm (¼ by 1½-in.) dowel pins and 2 pieces of M4–0.7 (8–32 unc) by 32 mm (1¼-in.) socket head cap screws.