



Designation: D4170 – 24

## Standard Test Method for Fretting Wear Protection by Lubricating Greases<sup>1</sup>

This standard is issued under the fixed designation D4170; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

### 1. Scope\*

1.1 This test method evaluates the fretting wear protection provided by lubricating greases.

1.2 The values stated in SI units are to be regarded as the standard.

1.2.1 *Exception*—Other units are provided for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.* For specific warning statements, see 7.2 and 9.2.

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

### 2. Referenced Documents

2.1 *ASTM Standards:*<sup>2</sup>

D4175 Terminology Relating to Petroleum Products, Liquid Fuels, and Lubricants  
Test Methods for Rating Motor, Diesel, and Aviation Fuels; Motor Fuels (Section I), Reference Materials and Blending Accessories (Annex 2), Reference Fuels (A2.7.3.3), and Table 32 (Specification for *n*-Heptane Motor Fuel)<sup>3</sup>

2.2 *Military Standard:*<sup>4</sup>

MIL-S-22473D Sealing, Locking and Retaining Compounds, Single-Component

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02.G0.04 on Functional Tests - Tribology.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [www.astm.org/contact](http://www.astm.org/contact). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>3</sup> See 1998 *Annual Book of ASTM Standards*, Vol 05.04.

<sup>4</sup> Available from Standardization Documents Order Desk, DODSSP, Bldg. 4, Section D, 700 Robbins Ave., Philadelphia, PA 19111-5098.

### 3. Terminology

3.1 *Definitions:*

3.1.1 For definitions of terms used in this test method, refer to Terminology D4175.

3.1.2 *fretting wear*, *n*—a form of attritive wear caused by vibratory or oscillatory motion of limited amplitude characterized by the removal of finely-divided particles from the rubbing surfaces.<sup>5</sup>

3.1.2.1 *Discussion*—Air can cause immediate local oxidation of the wear particles produced by fretting wear. In addition, environmental moisture or humidity can hydrate the oxidation product. In the case of ferrous metals, the oxidized wear debris is abrasive iron oxide ( $\text{Fe}_2\text{O}_3$ ) having the appearance of rust, which gives rise to the nearly synonymous terms, fretting corrosion and friction oxidation. A related, but somewhat different phenomenon often accompanies fretting wear. False brinelling is localized fretting wear that occurs when the rolling elements of a bearing vibrate or oscillate with small amplitude while pressed against the bearing race. The mechanism proceeds in stages: (1) asperities weld, are torn apart, and form wear debris that is subsequently oxidized; (2) due to the small-amplitude motion, the oxidized detritus cannot readily escape, and being abrasive, the oxidized wear debris accelerates the wear. As a result, wear depressions are formed in the bearing race. These depressions appear similar to the Brinell depressions obtained with static overloading. Although false brinelling can occur in this test, it is not characterized as such, and instead, it is included in the determination of fretting wear.

### 4. Summary of Test Method

4.1 The tester is operated with two ball thrust bearings, lubricated with the test grease, oscillated through an arc of 0.21 rad (12°), at a frequency of 30.0 Hz (1800 cpm), under a load of 2450 N (550 lbf), for 22 h at room temperature (Note 1). Fretting wear is determined by measuring the mass loss of the bearing races.

NOTE 1—Arc, frequency, and load are factory-set operating conditions and should not be altered. The load spring constant may change over an extended time period. Spring calibration should be checked periodically and, if necessary, a suitable shim should be fabricated to obtain the required load ( $\pm 3\%$ ) at the assembled length of the spring.

<sup>5</sup> NLGI Lubricating Grease Guide, 3rd edition.

\*A Summary of Changes section appears at the end of this standard