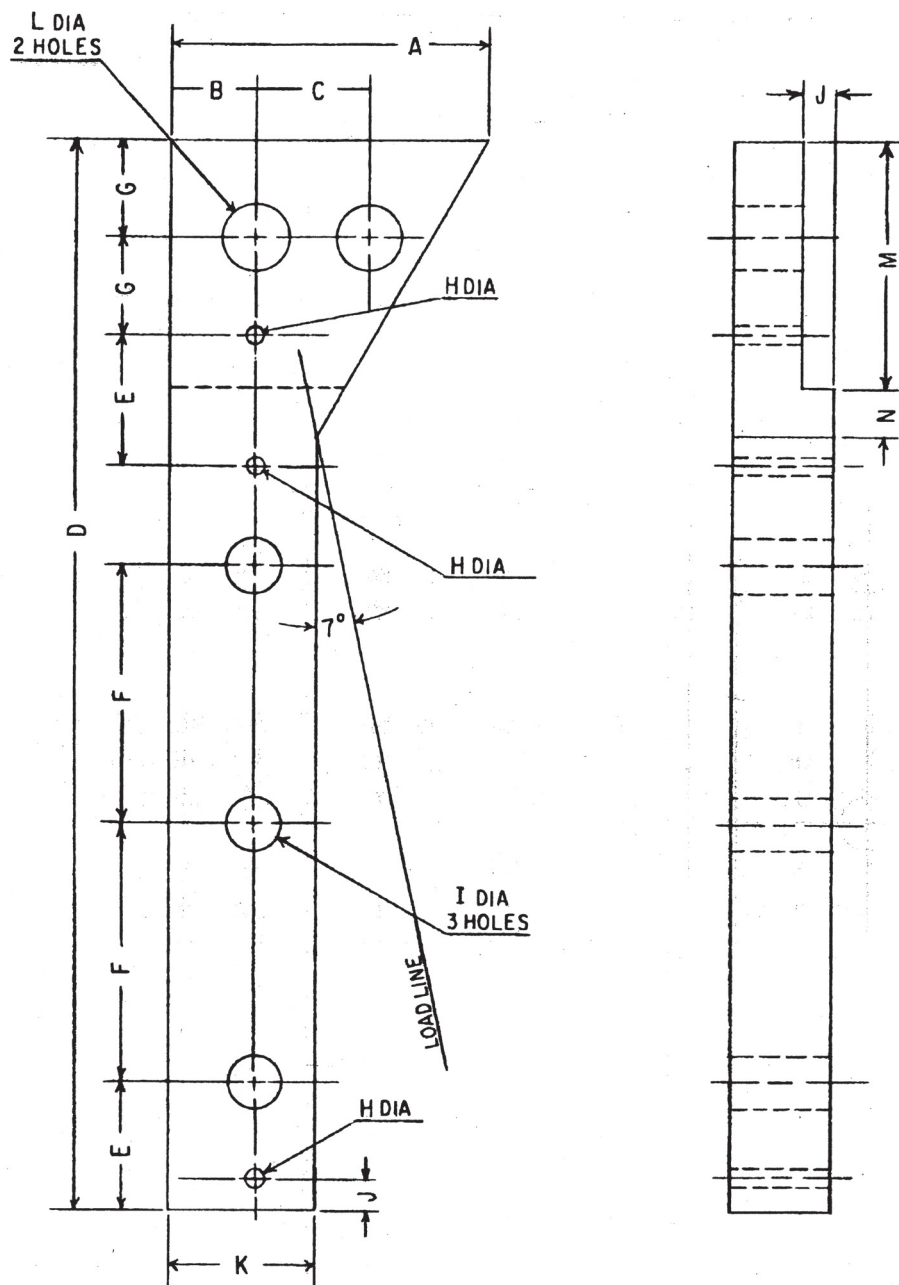


ADJD4255 - Rail Shear Fixtures Machining Drawings



Dimension	mm	in.
A	60.1	2.38
B	15.9	0.625
C	22.2	0.875
D	209.6	8.25
E	25.0	1.0
F	51.0	2.0
G	19.0	0.75

Dimension	mm	* Surface finish to specification in.
H	3.2	0.125
I	9.5	0.375
J	6.5	0.25
K	31.8	1.250
L	12.7	0.50
M	47.6	1.875
N	9.7	0.38

FIG. 4 Rails for Method A

Detail Two Rail Shear Rails
Four Required Two This Way
Two Reversed
Not to Scale



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