



Standard Specification for Coal Tar Glass Felt Used in Roofing and Waterproofing¹

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1. Scope

1.1 This specification covers glass felt impregnated with coal tar intended to be used with coal tar pitch conforming to the appropriate requirements of Specification D 450 in construction of built-up roofs and in the construction waterproofing systems.

1.2 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 The following safety hazards caveat pertains only to the test methods portion, Section 8, of this specification: *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

D 146 Test Methods for Sampling and Testing Bitumen-Saturated Felts and Woven Fabrics for Roofing and Waterproofing²

D 450 Specification for Coal-Tar Pitch Used in Roofing, Dampproofing and Waterproofing²

D 1079 Terminology Relating to Roofing, Waterproofing, and Bituminous Materials²

3. Terminology

3.1 **Definitions**—For definitions of terms used in this specification, refer to Terminology D 1079.

3.2 Definitions of Terms Specific to This Standard:

3.2.1 **net dry mass**—the mass of the coal tar impregnated glass felt exclusive of wrapping and packing material, after drying to constant weight and after removing all detached comminuted surfacing material as described in 8.2.

4. Classification

4.1 Coal tar impregnated glass felt covered by this specification is of one type.

5. Materials and Manufacture

5.1 The felt shall be a thin, porous sheet of uniformly distributed glass fibers, with or without the addition of reinforcing stranded glass yarns, and bonded with a water-resistant resinous binder.

5.2 In the process of manufacture, the felt shall be impregnated with coal-tar which shall be permitted to contain a mineral stabilizer so that the individual glass fibers are coated and the coal tar is evenly distributed throughout.

5.3 The impregnated glass felt shall be surfaced lightly with a suitable finely comminuted material to prevent sticking in the roll. The nature and quantity of the surfacing material shall not interfere with adhesion between the plies of a membrane.

6. Physical Properties, Dimensions, and Masses

6.1 The material shall conform to the physical properties, dimensions, and masses prescribed in Table 1 and Table 2.

6.2 The finished product shall not crack nor be so sticky as to cause tearing or other damage upon being unrolled at temperatures between 50 and 140°F (10 and 60°C).

6.3 After extraction of the coal-tar in accordance with Section 16 of Test Methods D 146, the desaturated felt shall remain flat and unbuckled, shall retain its original shape and dimensions, and individual fibers shall remain firmly set in place.

6.4 The pliability specimen shall be conditioned in air at 77 ± 2°F (25 ± 1°C) for at least 1 h and tested in a room maintained at the same temperature (immersion in water not required). Otherwise, follow Test Methods D 146, 14.1 in section on Pliability.

7. Workmanship, Finish, and Appearance

7.1 The finished material shall be uniformly impregnated with coal tar of uniform thickness, and shall be free of visible defects such as ragged or untrue edges, breaks, cracks, tears and protuberances. It shall contain closely spaced pinholes not over 1/32 in. (0.8 mm) in diameter over the entire area of the felt. Individual holes up to 1/4 in. (6.3 mm) in diameter shall be permitted, provided that no more than five such holes are found

¹ This specification is under the jurisdiction of ASTM Committee D08 on Roofing, Waterproofing, and Bituminous Materials and is the direct responsibility of Subcommittee D08.04 on Felts and Fabrics for Bituminous Roofing and Waterproofing.

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² Annual Book of ASTM Standards, Vol 04.04.