



Designation: D 5453 – 00^{€1}

An American National Standard

Standard Test Method for Determination of Total Sulfur in Light Hydrocarbons, Motor Fuels and Oils by Ultraviolet Fluorescence¹

This standard is issued under the fixed designation D 5453; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ([€]) indicates an editorial change since the last revision or reapproval.

^{€1} NOTE—Footnote 1 was corrected editorially in March 2001.

1. Scope

1.1 This test method covers the determination of total sulfur in liquid hydrocarbons, boiling in the range from approximately 25 to 400°C, with viscosities between approximately 0.2 and 20 cSt (mm²/S) at room temperature.

1.2 Three separate inter-laboratory studies (ILS) on precision have determined that this test method is applicable to naphthas, distillates, oils, and motor fuels: such as gasoline, oxygen enriched gasoline (M-85, RFG), diesel, biodiesel and jet fuel. Samples containing 1.0 to 8000 mg/kg total sulfur can be analyzed (Note 1).

NOTE 1—Estimates of the pooled limit of quantification (PLOQ) for each of the three precision studies were calculated. Values ranged between less than 1.0 and less than 5.0 mg/kg (see Section 8 and 14.1).

1.3 This test method is applicable for total sulfur determination in liquid hydrocarbons containing less than 0.35 % (m/m) halogen(s).

1.4 The values stated in SI units are to be regarded as standard.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* See 3.1, 6.3, 6.4, 8.1 and Section 7.

2. Referenced Documents

2.1 ASTM Standards:

D 1298 Test Method for Density, Relative Density (Specific Gravity), or API Gravity of Crude Petroleum and Liquid Petroleum Products by Hydrometer Method²

D 4052 Test Method for Density and Relative Density of Liquids by Digital Density Meter³

D 4057 Practice for Manual Sampling of Petroleum and

Petroleum Products³

D 4177 Practice for Automatic Sampling of Petroleum and Petroleum Products³

D 6299 Practice for Applying Statistical Quality Assurance Techniques to Evaluate Analytical Measurement System Performance⁴

3. Summary of Test Method

3.1 A hydrocarbon sample is either directly injected or placed in a sample boat. The sample or boat, or both, is inserted into a high temperature combustion tube where the sulfur is oxidized to sulfur dioxide (SO₂) in an oxygen rich atmosphere. Water produced during the sample combustion is removed and the sample combustion gases are next exposed to ultraviolet (UV) light. The SO₂ absorbs the energy from the UV light and is converted to excited sulfur dioxide (SO₂*). The fluorescence emitted from the excited SO₂* as it returns to a stable state SO₂ is detected by a photomultiplier tube and the resulting signal is a measure of the sulfur contained in the sample. **Warning**—Exposure to excessive quantities of ultraviolet (UV) light is injurious to health. The operator must avoid exposing any part of their person, especially their eyes, not only to direct UV light but also to secondary or scattered radiation that is present.

4. Significance and Use

4.1 Some process catalysts used in petroleum and chemical refining can be poisoned when trace amounts of sulfur bearing materials are contained in the feedstocks. This test method can be used to determine sulfur in process feeds sulfur in finished products, and can also be used for purposes of regulatory control.

5. Apparatus⁵

5.1 **Furnace**—An electric furnace held at a temperature (1075 ± 25°C) sufficient to pyrolyze all of the sample and oxidize sulfur to SO₂.

5.2 **Combustion Tube**—A quartz combustion tube constructed to allow the direct injection of the sample into the

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² Annual Book of ASTM Standards, Vol 05.01.

³ Annual Book of ASTM Standards, Vol 05.02.

⁴ Annual Book of ASTM Standards, Vol 05.03.

⁵ Apparatus manufactured in several variations by Antek Instruments, Inc., Houston, TX has been found suitable for this purpose.