This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

Designation: D5515 – 21

Standard Test Method for Determination of the Swelling Properties of Bituminous Coal Using a Dilatometer[1]

This standard is issued under the fixed designation D5515; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

INTRODUCTION

The principle of this test method is that the final volume of char obtained at the conclusion of a standard dilatation test is dependent on the mass of coal in the coal pencil and on the radius of the retort tube. This test method incorporates a procedure which: determines the mass of air-dried coal in the coal pencil; provides a means to measure the average retort tube radii; and employs a means to report coal expansion on an air dried coal mass basis.

Other test methods used to determine the swelling properties of bituminous coals include the Ruhr (ISO 8264) and Audibert-Arnu (ISO 349) International Standard Organization (ISO) test methods. However these two ISO test methods provide consistently different values for percent dilatation and percent contraction. Percent contraction and dilatation values obtained using the Audibert-Arnu test method are higher and lower respectively than those obtained using the Ruhr test method. These differences have been attributed to trimming the length of the coal pencil from different ends. The Audibert-Arnu test method specifies that the wider end of the coal pencil be trimmed, while the Ruhr test method specifies that the narrower end of the coal pencil be trimmed.

1. Scope

1.1 This test method specifies a procedure for the measurement of the swelling of bituminous coal using a dilatometer.

1.2 The test method is limited in applicability to those coals which have a free swelling index ≥1 as determined in accordance with Test Method D720.

1.3 *Units*—The values stated in SI units are to be regarded as standard. The values given in parentheses after SI units are provided for information only and are not considered standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*[2]

D720 Test Method for Free-Swelling Index of Coal

D2013 Practice for Preparing Coal Samples for Analysis

D2234/D2234M Practice for Collection of a Gross Sample of Coal

2.2 *ISO Standards:*[3]

ISO 349 Hard Coal-Audibert-Arnu Dilatometer Test

ISO 8264 Hard Coal—Determination of the Swelling Properties Using a Dilatometer

3. Terminology

3.1 *Definitions:*

3.1.1 *air-dried coal pencil mass, M_{dry}*—the calculated mass of the trimmed 60 mm long coal pencil corrected for added water, expressed in grams.

[1] This test method is under the jurisdiction of ASTM Committee D05 on Coal and Coke and is the direct responsibility of Subcommittee D05.15 on Metallurgical Properties of Coal and Coke.

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[2] For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

[3] Available from International Organization for Standardization (ISO), 1, ch. de la Voie-Creuse, Case postale 56, CH-1211, Geneva 20, Switzerland, http://www.iso.ch.

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