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AMERICAN SOCIETY FOR TESTING AND MATERIALS
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Standard Test Methods for Rubber From Synthetic Sources—Volatile Matter¹

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1. Scope

1.1 This standard covers four test methods: a hot mill method, two oven methods and a press method for the determination of moisture and other volatile matter content in synthetic rubber.

1.2 Either oven method shall be used especially when the rubber is too tacky to be handled satisfactorily on a hot mill.

1.3 The press method shall be used for rubbers that are too crumbly to be retained satisfactorily on a laboratory mill.

1.4 The values stated in SI units are to be regarded as the standard. The values in parentheses are for information only.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

D 3182 Practice for Rubber—Materials, Equipment and Procedures for Mixing Standard Compounds and Preparing Standard Vulcanized Sheets²

D 4483 Practice for Determining Precision for Test Method Standards in the Rubber and Carbon Black Industries²

E 145 Specification for Gravity-Convection and Forced-Ventilation Ovens³

3. Significance and Use

3.1 These test methods are mainly intended for referee purposes but can also be used for quality control of rubber production.

3.2 The amount of volatiles can affect processing and cure characteristics of compounded rubber.

4. Apparatus

4.1 *Mill*, as described in Practice D 3182.

4.2 *Oven*, as described in Practice E 145.

4.3 *Press*, as described in Practice D 3182.

¹ These test methods are under the jurisdiction of ASTM Committee D-11 on Rubber and are the direct responsibility of Subcommittee D11.11 on Chemical Analysis.

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² *Annual Book of ASTM Standards*, Vol 09.01.

³ *Annual Book of ASTM Standards*, Vol 14.02.

METHOD A—HOT-MILL TEST METHOD

5. Summary of Test Method

5.1 A weighed sample of rubber is sheeted out on a heated mill until all the volatile matter is driven off. The sample is weighed again and the percentage of volatile matter is calculated.

6. Procedure

6.1 Weigh a test sample of at least 250 g to the nearest 0.1 g.

6.2 Pass the weighed sample repeatedly for 4 min through a laboratory mill maintained at $100 \pm 5^\circ\text{C}$ ($212 \pm 9^\circ\text{F}$) with the distance between the rolls at 0.25 ± 0.05 mm (0.010 ± 0.002 in.) as determined by a lead slug for 4 min. Do not allow the sample to band, and take care to avoid any loss of sample. Weigh the sample to the nearest 0.1 g. Pass the sample through the mill for an additional 2 min and reweigh. If the weights at the end of the 4- and 6-min periods are within 0.1 g, calculate the volatile matter; if not, continue passing the sample through the mill for 2-min periods until the weight remains constant within 0.1 g.

7. Calculation

7.1 Calculate the percentage of volatile matter as follows:

$$\text{Volatile Matter, \%} = [(A - B)/A] \times 100 \quad (1)$$

where:

A = mass of original sample, g, and

B = mass of sample after milling, g.

METHOD B—OVEN TEST METHOD— LARGE TEST SPECIMEN

8. Summary of Test Method

8.1 A weighed sample of rubber is sheeted out on a laboratory mill, then placed in an oven and dried to constant weight. The difference in weight before and after drying is calculated as volatile matter.

9. Procedure

9.1 Sheet out a sample (at least 250 g) of rubber on a laboratory mill with the distance between the rolls set at 0.25 ± 0.05 mm (0.010 ± 0.002 in.) with the temperature of the roll being no greater than 32°C (90°F). Pass the rubber twice between the rolls.