



Designation: D6144 – 22

Standard Test Method for Analysis of AMS (α -Methylstyrene) by Capillary Gas Chromatography¹

This standard is issued under the fixed designation D6144; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This test method covers the determination of the purity of AMS (α -methylstyrene) by gas chromatography. Calibration of the gas chromatography system is done by the external standard calibration technique.

1.2 This test method has been found applicable to the measurement of impurities such as cumene, 3-methyl-2-cyclopentene-1-one, *n*-propylbenzene, *tert*-butylbenzene, *sec*-butylbenzene, *cis*-2-phenyl-2-butene, acetophenone, 1-phenyl-1-butene, 2-phenyl-2-propanol, *trans*-2-phenyl-2-butene, *m*-cymene, *p*-cymene, and phenol, which are common to the manufacturing process of AMS. The method has also been found applicable for the determination of para-tertiary-butylcatechol (TBC or PTBC) typically added as a stabilizer to AMS. The impurities in AMS can be analyzed over a range of 5 to 800 mg/kg by this method. (See Table 2.) Based on the results in ASTM Research Report RR:D16-1022, summarized in Table 2, the limit of quantitation for these impurities averages 4 mg/kg, while the limit of detection averages 1.2 mg/kg.

1.3 In determining the conformance of the test results using this method to applicable specifications, results shall be rounded off in accordance with the rounding-off method of Practice E29.

1.4 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.5 *This standard does not purport to address all the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.* For specific hazard statements, see Section 8.

1.6 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:²

D3437 Practice for Sampling and Handling Liquid Cyclic Products

D4307 Practice for Preparation of Liquid Blends for Use as Analytical Standards

D4790 Terminology of Aromatic Hydrocarbons and Related Chemicals

D6809 Guide for Quality Control and Quality Assurance Procedures for Aromatic Hydrocarbons and Related Materials

E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

E355 Practice for Gas Chromatography Terms and Relationships

E691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method

E1510 Practice for Installing Fused Silica Open Tubular Capillary Columns in Gas Chromatographs

2.2 Other Document:

OSHA Regulations, 29 CFR paragraphs 1910.1000 and 1910.1200³

3. Terminology

3.1 See Terminology D4790 for definition of terms used in this test method.

¹ This test method is under the jurisdiction of ASTM Committee D16 on Aromatic, Industrial, Specialty and Related Chemicals and is the direct responsibility of Subcommittee D16.07 on Styrene, Ethylbenzene and C9 and C10 Aromatic Hydrocarbons.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from U.S. Government Printing Office Superintendent of Documents, 732 N. Capitol St., NW, Mail Stop: SDE, Washington, DC 20401, <http://www.access.gpo.gov>.

*A Summary of Changes section appears at the end of this standard