



Designation: D 6484/D 6484M – 99^{€1}

Standard Test Method for Open-Hole Compressive Strength of Polymer Matrix Composite Laminates¹

This standard is issued under the fixed designation D 6484/D 6484M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (€) indicates an editorial change since the last revision or reapproval.

€¹ NOTE—The designation was editorially corrected to make it a dual designation in November 2000.

1. Scope

1.1 This test method determines the open-hole compressive strength of multidirectional polymer matrix composite laminates reinforced by high-modulus fibers. The composite material forms are limited to continuous-fiber or discontinuous-fiber (tape or fabric, or both) reinforced composites in which the laminate is balanced and symmetric with respect to the test direction. The range of acceptable test laminates and thicknesses are described in 8.2.1.

1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

1.3 The values stated in either SI units or inch-pound units are to be regarded separately as standard. Within the text the inch-pound units are shown in brackets. The values stated in each system are not exact equivalents; therefore, each system must be used independently of the other. Combining values from the two systems may result in nonconformance with the standard.

2. Referenced Documents

2.1 ASTM Standards:

- D 792 Test Methods for Density and Specific Gravity (Relative Density) of Plastics by Displacement²
- D 883 Terminology Relating to Plastics²
- D 2584 Test Method for Ignition Loss of Cured Reinforced Resins³
- D 2734 Test Method for Void Content of Reinforced Plastics³
- D 3039/D 3039M Test Method for Tensile Properties of Polymer Matrix Composite Materials⁴
- D 3171 Test Method for Fiber Content of Resin-Matrix

Composites by Matrix Digestion⁴

- D 3878 Terminology of High-Modulus Reinforcing Fibers and Their Composites⁴
- D 5229/D 5229M Test Method for Moisture Absorption Properties and Equilibrium Conditioning of Polymer Matrix Composite Materials⁴
- D 5687/D 5687M Guide for Preparation of Flat Composite Panels with Processing Guidelines for Specimen Preparation⁴
- E 4 Practices for Force Verification of Testing Machines⁵
- E 6 Terminology Relating to Methods of Mechanical Testing⁵
- E 83 Practice for Verification and Classification of Extensometers⁵
- E 122 Practice for Choice of Sample Size to Estimate a Measure of Quality for a Lot or Process⁶
- E 177 Practice for Use of the Terms Precision and Bias in ASTM Test Methods⁶
- E 456 Terminology Relating to Quality and Statistics⁶
- E 691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method⁶
- E 1309 Guide for Identification of Composite Materials in Computerized Material Property Databases⁴
- E 1434 Guide for Recording Mechanical Test Data of Fiber-Reinforced Composite Materials in Databases⁴
- E 1471 Guide for Identification of Fibers, Fillers, and Core Materials in Computerized Material Property Databases⁴

3. Terminology

3.1 *Definitions*—Terminology D 3878 defines terms relating to high-modulus fibers and their composites. Terminology D 883 defines terms relating to plastics. Terminology E 6 defines terms relating to mechanical testing. Terminology E 456 and Practice E 177 define terms relating to statistics. In the event of a conflict between terms, Terminology D 3878 shall have precedence over the other terminologies.

3.2 Definitions of Terms Specific to This Standard:

NOTE 1—If the term represents a physical quantity, its analytical

¹ This test method is under the jurisdiction of ASTM Committee D30 on Composite Materials and is the direct responsibility of Subcommittee D30.05 on Structural Test Methods.

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² Annual Book of ASTM Standards, Vol 08.01.

³ Annual Book of ASTM Standards, Vol 08.02.

⁴ Annual Book of ASTM Standards, Vol 15.03.

⁵ Annual Book of ASTM Standards, Vol 03.01.

⁶ Annual Book of ASTM Standards, Vol 14.02.