



Designation: D6594 – 20<sup>ε1</sup>

## Standard Test Method for Evaluation of Corrosiveness of Diesel Engine Oil at 135 °C<sup>1</sup>

This standard is issued under the fixed designation D6594; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

<sup>ε1</sup> NOTE—Editorially updated TMC governance information in June 2022.

### INTRODUCTION

Any properly equipped laboratory, without outside assistance, can use the procedure described in this test method. However, the ASTM Test Monitoring Center (TMC)<sup>2</sup> provides reference oils and an assessment of the test results obtained on those oils by the laboratory (see [Annex A1](#)). By these means, the laboratory will know whether their use of the test method gives results statistically similar to those obtained by other laboratories. Furthermore, various agencies require that a laboratory utilize the TMC services in seeking qualification of oils against specifications. For example, the U.S. Army imposes such a requirement in connection with several Army engine lubricating oil specifications.

Accordingly, this test method is written for use by laboratories that utilize the TMC services. Laboratories that choose not to use those services may simply ignore those portions of the test method that refer to the TMC.

This test method may be modified by means of information letters issued by the TMC. In addition, the TMC may issue supplementary memoranda related to the method (see [Annex A1](#)). For other information, refer to the research report of this test method.<sup>3</sup>

### 1. Scope\*

1.1 This test method covers testing diesel engine lubricants to determine their tendency to corrode various metals, specifically alloys of lead and copper commonly used in cam followers and bearings.

1.2 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02.B0.02 on Heavy Duty Engine Oils.

Current edition approved May 1, 2020. Published May 2020. Originally approved in 2000. Last previous edition approved in 2019 as D6594 – 19a. DOI: 10.1520/D6594-20E01.

<sup>2</sup> The ASTM Test Monitoring Center will update changes in this test method by means of Information Letters. This edition incorporates revisions contained in all Information Letters through 19-2. Information Letters may be obtained from the ASTM Test Monitoring Center, 203 Armstrong Drive, Freeport, PA 16229, Attention: Director.

<sup>3</sup> Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D02-1443. Contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org).

1.4 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

### 2. Referenced Documents

#### 2.1 ASTM Standards:<sup>4</sup>

**D130** Test Method for Corrosiveness to Copper from Petroleum Products by Copper Strip Test

**D5185** Test Method for Multielement Determination of Used and Unused Lubricating Oils and Base Oils by Inductively Coupled Plasma Atomic Emission Spectrometry (ICP-AES)

**D5844** Test Method for Evaluation of Automotive Engine Oils for Inhibition of Rusting (Sequence IID) (Withdrawn 2003)<sup>5</sup>

**D6557** Test Method for Evaluation of Rust Preventive Characteristics of Automotive Engine Oils

<sup>4</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>5</sup> The last approved version of this historical standard is referenced on [www.astm.org](http://www.astm.org).

\*A Summary of Changes section appears at the end of this standard