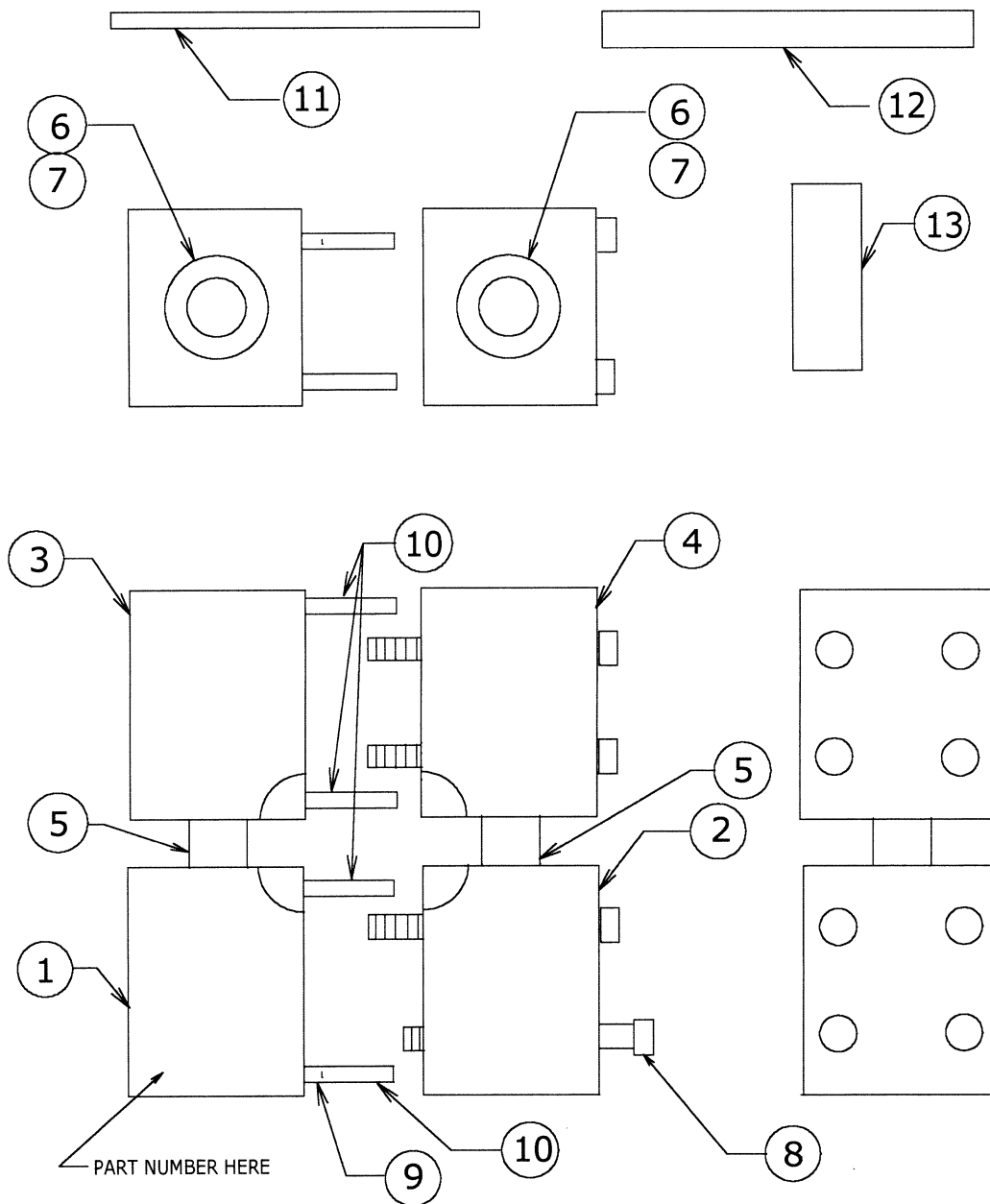




NOTES:

1. BREAK ALL SHARP EDGES AND CORNERS
2. TOP SURFACES OF TOP BLOCK PAIR AND BOTTOM SURFACES OF BOTTOM BLOCK PAIR TO BE FLUSH WITHIN 0.001 WHEN ASSEMBLED. POST-ASSEMBLY MACHINING MAY BE NECESSARY.

13	PUSH STRIP	1	17-4PH STAINLESS
12	CENTERING STRIP, 1/2" SPECIMEN	1	1
11	CENTERING STRIP, 1" SPECIMEN	1	17-4PH STAINLESS
10	0.188 DIA X 1.50 LG ALIGNMENT PIN	4	STAINLESS STEEL
9	0.188 DIA X 0.50 LG CENTERING PIN	1	1
8	0.250-28 X 2.5 LG SOCKET HEAD CAP SCREW	8	1
7	0.625 DIA PUSH-IN RETAINER CLIPS	4	STAINLESS STEEL
6	0.625 DIA THOMSON BEARING	2	A-101824-SS
5	0.625 DIA X 5.0 LG THOMSON SHAFT	2	CLASS L STAINLESS
4	UPPER RIGHT SUPPORT BLOCK	1	17-4PH STAINLESS
3	UPPER LEFT SUPPORT BLOCK	1	1
2	LOWER RIGHT SUPPORT BLOCK	1	1
1	LOWER LEFT SUPPORT BLOCK	1	17-4PH STAINLESS
NO.	DESCRIPTION	QTY	MATERIAL

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All Machined Surfaces
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TOLERANCES
.X = +/-0.030
.XX = +/-0.010
.XXX = +/-0.005

HALF SCALE
All Dimensions in Inches

COMBINED LOADING COMPRESSION (CLC) TEST FIXTURE ASSEMBLED FIXTURE SHEET 1 OF 6



2021

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