



Standard Guide for Performance Evaluation of Hydraulic Fluids for Piston Pumps¹

This standard is issued under the fixed designation D6813; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This guide covers the establishment of test protocols and methodologies for determining the suitability of fluids for use in fluid power systems that incorporate axial or radial piston pumps. The suitability of all fluid types to meet specific levels of performance in piston pumps is addressed. These fluids include, but are not limited to formulations based on mineral, synthetic or vegetable oil base stocks. The finished fluids may be in the form of straight oils, soluble oils or invert emulsions.

1.2 The test protocols and methodologies described in this guide have been selected for their ability to distinguish between highly acceptable, acceptable and unacceptable fluid performance in piston pumps. They take into account the broad range of operating conditions piston pumps are subjected to, as well as the common variations in design and materials of construction among pump manufacturers.

1.3 This guide is intended to complement proprietary test protocols and methodologies employed by some piston pump manufacturers. The test protocols and methodologies within this guide may help pump manufacturers, fluid formulators and end users accurately screen potential fluids for specific performance characteristics. The results of this screening may be sufficient in certain instances for pump manufacturers to forego requirements for additional fluid performance tests.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory requirements prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

¹ This guide is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02.N0.07 on Lubricating Properties.

Current edition approved May 1, 2013. Published August 2013. Originally approved in 2002. Last previous edition approved in 2007 as D6813 – 02a (2007). DOI: 10.1520/D6813-02AR13.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

- D92 Test Method for Flash and Fire Points by Cleveland Open Cup Tester
- D93 Test Methods for Flash Point by Pensky-Martens Closed Cup Tester
- D95 Test Method for Water in Petroleum Products and Bituminous Materials by Distillation
- D97 Test Method for Pour Point of Petroleum Products
- D130 Test Method for Corrosiveness to Copper from Petroleum Products by Copper Strip Test
- D445 Test Method for Kinematic Viscosity of Transparent and Opaque Liquids (and Calculation of Dynamic Viscosity)
- D482 Test Method for Ash from Petroleum Products
- D611 Test Methods for Aniline Point and Mixed Aniline Point of Petroleum Products and Hydrocarbon Solvents
- D664 Test Method for Acid Number of Petroleum Products by Potentiometric Titration
- D665 Test Method for Rust-Preventing Characteristics of Inhibited Mineral Oil in the Presence of Water
- D874 Test Method for Sulfated Ash from Lubricating Oils and Additives
- D877 Test Method for Dielectric Breakdown Voltage of Insulating Liquids Using Disk Electrodes
- D892 Test Method for Foaming Characteristics of Lubricating Oils
- D943 Test Method for Oxidation Characteristics of Inhibited Mineral Oils
- D974 Test Method for Acid and Base Number by Color-Indicator Titration
- D1121 Test Method for Reserve Alkalinity of Engine Coolants and Antirusts
- D1123 Test Methods for Water in Engine Coolant Concentrate by the Karl Fischer Reagent Method
- D1169 Test Method for Specific Resistance (Resistivity) of Electrical Insulating Liquids
- D1298 Test Method for Density, Relative Density, or API Gravity of Crude Petroleum and Liquid Petroleum Products by Hydrometer Method
- D1401 Test Method for Water Separability of Petroleum Oils and Synthetic Fluids
- D1500 Test Method for ASTM Color of Petroleum Products (ASTM Color Scale)