



Standard Guide for Testing Fabric-Reinforced “Textile” Composite Materials¹

This standard is issued under the fixed designation D 6856; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

INTRODUCTION

A variety of fabric-reinforced composite materials have been developed for use in aerospace, automotive, and other applications. These composite materials are reinforced with continuous fiber yarns that are formed into two-dimensional or three-dimensional fabrics. Various fabric constructions, such as woven, braided, stitched, and so forth, can be used to form the fabric reinforcement. Due to the nature of the reinforcement, these materials are often referred to as “textile” composites.

Textile composites can be fabricated from 2-dimensional (2-D) or 3-dimensional (3-D) fabrics. Stitched preforms and 3-D fabrics contain through-thickness yarns, which can lead to greater delamination resistance. Textile composites are also amenable to automated fabrication. However, the microstructure (or fiber architecture) of a textile composite, which consists of interlacing yarns, can lead to increased inhomogeneity of the local displacement fields in the laminate. Depending upon the size of the yarns and the pattern of the weave or braid, the inhomogeneity within a textile composite can be large compared to traditional tape laminates.

Thus, special care should be exercised in the use of the current ASTM standards developed for high performance composites. In many cases, the current ASTM standards are quite adequate if proper attention is given to the special testing considerations for textile composites covered in this guide. However, in some cases, current standards do not meet the needs for testing of the required properties. This guide is intended to increase the user’s awareness of the special considerations necessary for the testing of these materials. It also provides the user with recommended ASTM standards that are applicable for evaluating textile composites. The specific properties for which current ASTM standards might not apply are also highlighted in this guide.

1. Scope

1.1 This guide is applicable to the testing of textile composites fabricated using fabric preforms, such as weaves, braids, stitched preforms, and so forth, as the reinforcement. The purpose of this guide is to:

1.1.1 Ensure that proper consideration is given to the unique characteristics of these materials in testing.

1.1.2 Assist the user in selecting the best currently available ASTM test method for the measurement of commonly evaluated material properties for this class of materials.

1.2 Areas where current ASTM test methods do not meet the needs for testing of textile composites are indicated.

1.3 It is not the intent of this guide to cover all test methods which could possibly be used for textile composites. Only the most commonly used and most applicable standards are included.

1.4 The values stated in SI units are to be regarded as the standard. The values in parentheses are for information only.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory requirements prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

D 790 Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials²

D 792 Test Methods for Density and Specific Gravity (Relative Density) of Plastics by Displacement²

D 883 Terminology Relating to Plastics²

¹ This guide is under the jurisdiction of ASTM Committee D30 on Composite Materials and is the direct responsibility of Subcommittee D30.04 on Lamina and Laminate Test Methods.

Current edition approved Jan. 10, 2003; Published February 2003.

² *Annual Book of ASTM Standards*, Vol 08.01.

