



Standard Practice for Damage Resistance Testing of Sandwich Constructions¹

This standard is issued under the fixed designation D7766/D7766M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This practice provides instructions for modifying laminate quasi-static indentation and drop-weight impact test methods to determine damage resistance properties of sandwich constructions. Permissible core material forms include those with continuous bonding surfaces (such as balsa wood and foams) as well as those with discontinuous bonding surfaces (such as honeycomb, truss cores and fiber-reinforced cores).

1.2 This practice supplements Test Methods [D6264/D6264M](#) (for quasi-static indentation testing) and [D7136/D7136M](#) (for drop-weight impact testing) with provisions for testing sandwich specimens. Several important test specimen parameters (for example, facing thickness, core thickness and core density) are not mandated by this practice; however, repeatable results require that these parameters be specified and reported.

1.3 Three test procedures are provided. Procedures A and B correspond to [D6264/D6264M](#) test procedures for rigidly-backed and edge-supported test conditions, respectively. Procedure C corresponds to [D7136/D7136M](#) test procedures. All three procedures are suitable for imparting damage to a sandwich specimen in preparation for subsequent damage tolerance testing.

1.4 In general, Procedure A is considered to be the most suitable procedure for comparative damage resistance assessments, due to reduced influence of flexural stiffness and support fixture characteristics upon damage formation. However, the selection of a test procedure and associated support conditions should be done in consideration of the intended structural application, and as such Procedures B and C may be more appropriate for comparative purposes for some applications.

1.5 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system are not exact equivalents; therefore, each system must be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

1.5.1 Within the text the inch-pound units are shown in brackets.

1.6 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

- [D792 Test Methods for Density and Specific Gravity \(Relative Density\) of Plastics by Displacement](#)
- [D883 Terminology Relating to Plastics](#)
- [D3171 Test Methods for Constituent Content of Composite Materials](#)
- [D3878 Terminology for Composite Materials](#)
- [D5229/D5229M Test Method for Moisture Absorption Properties and Equilibrium Conditioning of Polymer Matrix Composite Materials](#)
- [D6264/D6264M Test Method for Measuring the Damage Resistance of a Fiber-Reinforced Polymer-Matrix Composite to a Concentrated Quasi-Static Indentation Force](#)
- [D7136/D7136M Test Method for Measuring the Damage Resistance of a Fiber-Reinforced Polymer Matrix Composite to a Drop-Weight Impact Event](#)
- [E6 Terminology Relating to Methods of Mechanical Testing](#)
- [E177 Practice for Use of the Terms Precision and Bias in ASTM Test Methods](#)
- [E456 Terminology Relating to Quality and Statistics](#)

¹ This practice is under the jurisdiction of ASTM Committee [D30](#) on Composite Materials and is the direct responsibility of Subcommittee [D30.09](#) on Sandwich Construction.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.