



Standard Test Method for Determining Threshold Stress Intensity Factor for Environment-Assisted Cracking of Metallic Materials¹

This standard is issued under the fixed designation E1681; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of the environment-assisted cracking threshold stress intensity factor parameters, K_{IEAC} and K_{EAC} , for metallic materials from constant-force testing of fatigue precracked beam or compact fracture specimens and from constant-displacement testing of fatigue precracked bolt-load compact fracture specimens.

1.2 This test method is applicable to environment-assisted cracking in aqueous or other aggressive environments.

1.3 Materials that can be tested by this test method are not limited by thickness or by strength as long as specimens are of sufficient thickness and planar size to meet the size requirements of this test method.

1.4 A range of specimen sizes with proportional planar dimensions is provided, but size may be variable and adjusted for yield strength and applied force. Specimen thickness is a variable independent of planar size.

1.5 Specimen configurations other than those contained in this test method may be used, provided that well-established stress intensity calibrations are available and that specimen dimensions are of sufficient size to meet the size requirements of this test method during testing.

1.6 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

D1141 Practice for the Preparation of Substitute Ocean Water

¹ This test method is under the jurisdiction of ASTM Committee E08 on Fatigue and Fracture and is the direct responsibility of Subcommittee E08.06 on Crack Growth Behavior.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

E8/E8M Test Methods for Tension Testing of Metallic Materials

E399 Test Method for Linear-Elastic Plane-Strain Fracture Toughness K_{Ic} of Metallic Materials

E647 Test Method for Measurement of Fatigue Crack Growth Rates

E1823 Terminology Relating to Fatigue and Fracture Testing

G1 Practice for Preparing, Cleaning, and Evaluating Corrosion Test Specimens

G5 Reference Test Method for Making Potentiodynamic Anodic Polarization Measurements

G15 Terminology Relating to Corrosion and Corrosion Testing (Withdrawn 2010)³

3. Terminology

3.1 Definitions:

3.1.1 For definitions of terms relating to fracture testing used in this test method, refer to Terminology **E1823**.

3.1.2 For definitions of terms relating to corrosion testing used in this test method, refer to Terminology **G15**.

3.1.3 *stress-corrosion cracking (SCC)*—a cracking process that requires the simultaneous action of a corrosive and sustained tensile stress.

3.1.4 *stress intensity factor threshold for plane strain environment-assisted cracking (K_{IEAC} [$FL^{-3/2}$])*—the highest value of the stress intensity factor (K) at which crack growth is not observed for a specified combination of material and environment and where the specimen size is sufficient to meet requirements for plane strain as described in Test Method **E399**.

3.1.5 *stress intensity factor threshold for environment-assisted cracking (K_{EAC} [$FL^{-3/2}$])*—the highest value of the stress intensity factor (K) at which crack growth is not observed for a specified combination of material and environment and where the measured value may depend on specimen thickness.

3.1.6 *physical crack size (a_p [L])*—the distance from a reference plane to the observed crack front. This distance may

³ The last approved version of this historical standard is referenced on www.astm.org.