



**Designation: F 467M – 98
METRIC**

Standard Specification for Nonferrous Nuts for General Use [Metric]¹

This standard is issued under the fixed designation F 467M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification covers the requirements for commercial wrought nonferrous nuts in nominal thread diameters M6 to M36 inclusive in a number of alloys in common use and intended for general service applications.

1.2 Applicable bolts, cap screws, and studs for use with nuts covered by this specification are covered by Specification F 468M.

NOTE 1—This specification is the metric companion of Specification F 467.

2. Referenced Documents

2.1 ASTM Standards:

- B 154 Test Method for Mercurous Nitrate Test for Copper and Copper Alloys²
- D 3951 Practice for Commercial Packaging³
- E 18 Test Methods for Rockwell Hardness and Rockwell Superficial Hardness of Metallic Materials⁴
- E 29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications⁵
- E 34 Test Methods for Chemical Analysis of Aluminum and Aluminum Base Alloys⁶
- E 38 Methods for Chemical Analysis of Nickel-Chromium and Nickel-Chromium-Iron Alloys⁷
- E 53 Test Methods for Chemical Analysis of Copper⁶
- E 54 Test Methods for Chemical Analysis of Special Brasses and Bronzes⁶
- E 55 Practice for Sampling Wrought Nonferrous Metals and Alloys for Determination of Chemical Composition⁶
- E 62 Test Methods for Chemical Analysis of Copper and Copper Alloys (Photometric Methods)⁶
- E 75 Test Methods for Chemical Analysis of Copper-Nickel and Copper-Nickel-Zinc Alloys⁶

¹ This specification is under the jurisdiction of ASTM Committee F-16 on Fasteners and is the direct responsibility of Subcommittee F16.04 on Nonferrous Fasteners.

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² Annual Book of ASTM Standards, Vol 02.01.

³ Annual Book of ASTM Standards, Vol 15.09.

⁴ Annual Book of ASTM Standards, Vol 03.01.

⁵ Annual Book of ASTM Standards, Vol 14.02.

⁶ Annual Book of ASTM Standards, Vol 03.05.

⁷ Discontinued 1989; Replaced by E 350.

E 76 Test Methods for Chemical Analysis of Nickel–Copper Alloys⁶

E 92 Test Method for Vickers Hardness of Metallic Materials⁴

E 101 Test Method for Spectrographic Analysis of Aluminum and Aluminum Alloys by the Point-to-Plane Technique⁸

E 120 Test Methods for Chemical Analysis of Titanium and Titanium Alloys⁶

E 165 Practice for Liquid Penetrant Inspection Method⁹

E 227 Test Method for Optical Emission Spectrometric Analysis of Aluminum and Aluminum Alloys by the Point-to-Plane Technique⁶

E 354 Test Methods for Chemical Analysis of High-Temperature, Electrical, Magnetic, and Other Similar Iron, Nickel, and Cobalt Alloys⁶

E 478 Test Methods for Chemical Analysis of Copper Alloys⁶

E 1409 Test Method for Determination of Oxygen in Titanium and Titanium Alloys by the Inert Gas Fusion Technique⁶

F 468M Specification for Nonferrous Bolts, Hex Cap Screws, and Studs for General Use [Metric]¹⁰

F 606M Test Methods for Determining the Mechanical Properties of Externally and Internally Threaded Fasteners, Washers, and Rivets [Metric]¹⁰

F 1470 Guide for Fastener Sampling for Specified Mechanical Properties and Performance Inspection¹⁰

2.2 ANSI Standards:

B 1.13M Metric Screw Threads¹¹

B 18.2.4.1MMetric Hex Nuts, Style 1¹¹

3. Ordering Information

3.1 Orders for nuts under this specification shall include the following information:

3.1.1 Quantity (numbers of pieces of each item and size),

3.1.2 Name of item,

3.1.3 Nominal thread diameter and thread pitch,

⁸ Discontinued; see 1995 Annual Book of ASTM Standards, Vol 03.05.

⁹ Annual Book of ASTM Standards, Vol 03.03.

¹⁰ Annual Book of ASTM Standards, Vol 01.08.

¹¹ Available from American National Standards Institute, 11 West 42nd Street, 13th Floor, New York, NY 10036.