



Standard Specification for Polyvinylidene Fluoride (PVDF) Corrosive Waste Drainage Systems¹

This standard is issued under the fixed designation F1673; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This specification covers requirements for nonpressure-polyvinylidene fluoride drainage systems for corrosive applications. Requirements for material, pipe and fittings are included. Polyvinylidene fluoride includes emulsion/suspension polymerization and copolymers of vinylidene fluoride/hexafluoropropylene produced by either method.

1.2 These requirements apply to Schedule 40 and 80 IPS, SDR 32.5, and SDR 21 pipe sizes. Pipe and fittings are to be joined by heat fusion or mechanical methods using the equipment supplied by the manufacturers.

1.3 This specification is not intended to provide for interchangeability between plastic pipe and fittings from different manufacturers, but it does allow for transition fittings for joining one manufacturer's product to another's product, provided the joining technique used is other than heat fusion.

1.4 This specification is not for polyvinylidene pressure systems.

1.5 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.6 Notes and appendixes are not a mandatory part of this specification.

1.7 The following safety hazard caveat pertains only to the test method portion, Section 8, of this specification: *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

¹ This specification is under the jurisdiction of ASTM Committee F17 on Plastic Piping Systems and is the direct responsibility of Subcommittee F17.63 on DWV. Current edition approved April 15, 2016. Published October 2016. Originally approved in 1995. Last previous edition approved in 2010 as F1673 - 10. DOI: 10.1520/F1673-10R16.

2. Referenced Documents

2.1 ASTM Standards:²

- D543 Practices for Evaluating the Resistance of Plastics to Chemical Reagents
- D570 Test Method for Water Absorption of Plastics
- D618 Practice for Conditioning Plastics for Testing
- D883 Terminology Relating to Plastics
- D1600 Terminology for Abbreviated Terms Relating to Plastics
- D2122 Test Method for Determining Dimensions of Thermoplastic Pipe and Fittings
- D2321 Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
- D2412 Test Method for Determination of External Loading Characteristics of Plastic Pipe by Parallel-Plate Loading
- D2444 Test Method for Determination of the Impact Resistance of Thermoplastic Pipe and Fittings by Means of a Tup (Falling Weight)
- D3222 Specification for Unmodified Poly(Vinylidene Fluoride) (PVDF) Molding Extrusion and Coating Materials
- D3311 Specification for Drain, Waste, and Vent (DWV) Plastic Fittings Patterns
- D5575 Classification System for Copolymers of Vinylidene Fluoride (VDF) with Other Fluorinated Monomers
- F412 Terminology Relating to Plastic Piping Systems
- F1498 Specification for Taper Pipe Threads 60° for Thermoplastic Pipe and Fittings

2.2 Federal Standard:

Fed. Std. No. 123 Marking for Shipment³

2.3 Military Standard:

MIL-STD 129 Marking for Shipment and Storage³

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ DLA Document Services Building 4/D 700 Robbins Avenue Philadelphia, PA 19111-5094 <http://quicksearch.dla.mil/>

*A Summary of Changes section appears at the end of this standard